# **Stainless Rotary Valve** *RF 20R - RF 40R* Data sheet

Rotary valves are highly efficient devices for discharging material from a cyclone or filter under vacuum or pressure, as well as for feeding granules or flakes into a pressurized air conveying pipeline. They can also facilitate the transfer of material in combined systems that transition between different pressure levels.

The stainless-steel rotary valves RF 20R and RF 40R are designed and manufactured for efficient feeding and unloading of various materials.

All surfaces that come into contact with the conveyed material are made from stainless steel W-ST 4301 or AISI 304L to avoid contamination of conveyed material from contact with the rotary valve.

- Maximum material temperature: 70°C
- Rotor: 6 blades with Vulcollan sealing lips
- Drive system: Equipped with helical worm gear motors (0.55 kW-1.1 kW)
- **Pressure handling:** Supports a pressure difference of up to 40,000 Pa between the top and bottom

### RF 20R Technical Data

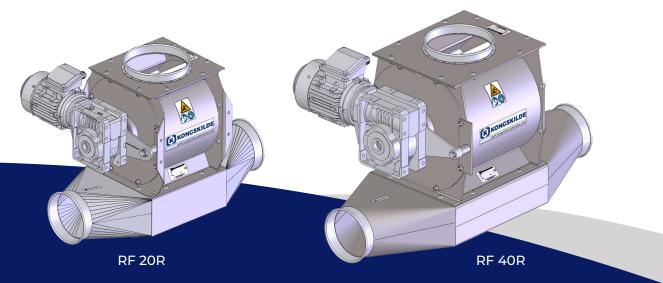
Rotary Valve RPM	Gear Ratio	Motor kW	Capacity 70% filling m³/h	Capacity 85% filling m³/h*	Power Supply	Motor RPM	Gear Drive	Weight** kg
31	1:45	0.55	21	25	3 x230/400V 50Hz	1410	Worm	48
37	1:38	0.75	25	30	3 x230/400V 50Hz	1430	Worm	52

# RF 40R Technical Data

Rotary Valve	Gear	Motor	Capacity 70%	Capacity 85%	Power	Motor	Gear	Weight**
RPM	Ratio	kW	filling m³/h	filling m³/h*	Supply	RPM	Drive	kg
28	1:50	1.1	34	41	3 x230/400V 50Hz	1400	Worm	70

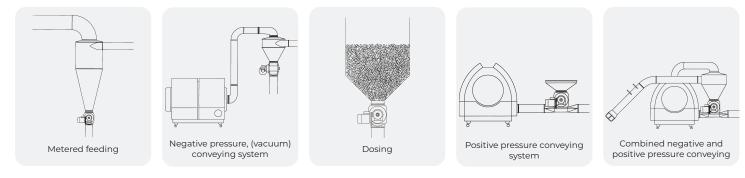
\*With normal, easy floating granules 85% filling can be used

\*\* The weight is without inlet and horizontal outlet



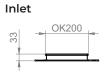


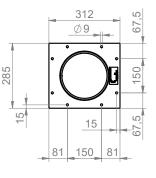
# **Typical Applications**



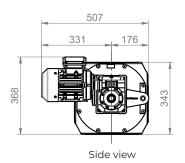
## Dimensions

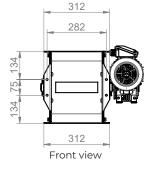
#### RF 20R Dimensions, mm



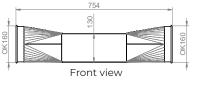


#### **Rotary Valve**



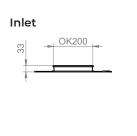


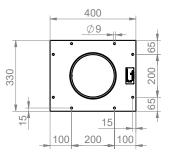




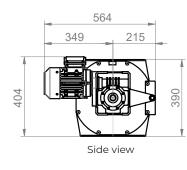


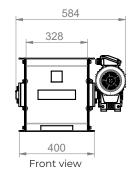
#### RF 40R Dimensions, mm



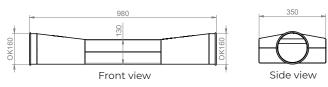


#### **Rotary Valve**





#### Outlet



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