

# KIA 12/20/60

## Data sheet

The Kongskilde Industrial Aspirator is designed to separate light impurities or dust from re-processed material or granulated plastic.

The Kongskilde Industrial Aspirator is designed to separate light impurities or dust from re-processed material or granulated plastic. An installation containing an Aspirator results in reduced demand for raw materials as well as a drastical reduction of the quantity of waste material.

The Aspirator is suitable for applications where the presence of dust or label fragments can be

expected, for example in connection with PET bottle re-processing. The KIA is typically installed within an existing Kongskilde pneumatic conveying system.

If material is granulated and then processed through a Kongskilde Aspirator where the lighter impurities can be removed, the re-processed material will be ready for immediate re-use.

### Principle of Function

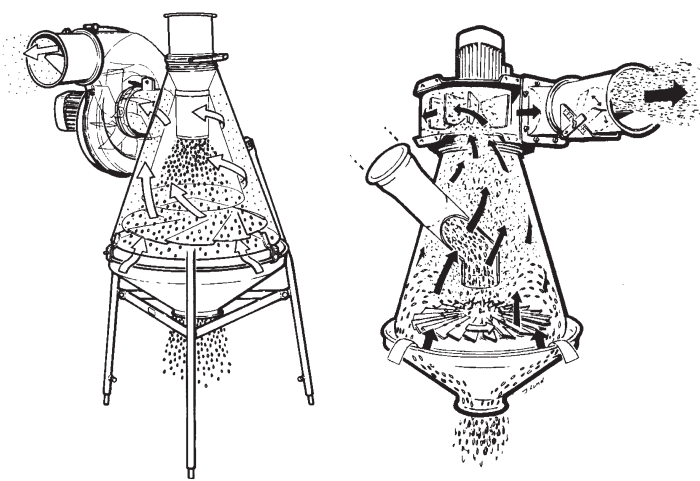
Using the aspiration principle, the re-processed material falls through an upward moving air stream generated by a blower which is mounted on the KIA. The lighter impurities are separated by the air stream through the blower and conveyed through a pipe system into a cyclone or a container, while the reprocessed material falls through the bottom of the Aspirator.

A rotating distributor fan in the bottom part of the Aspirator ensures that the material is evenly distributed in the air stream. This provides maximum cleaning efficiency.

The capacity of the Aspirators will vary depending on the kind of material being cleaned. Re-processed PET-bottles demand a much more concentrated handling than freeflowing granulate in order to clean impurities from the material.

Please note that the indicated capacities are intended as guidelines. To obtain the exact capacity of a given installation, Kongskilde offers to test the specific material, which is to be cleaned.

The KIA is available in size 12, 20, and 60 models. Legs shown on the photo are not included in the standard configuration.



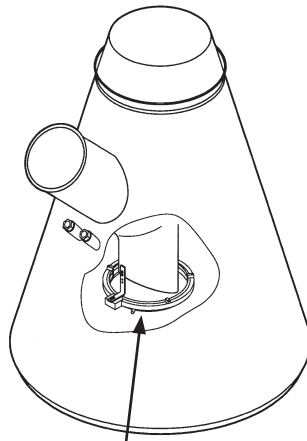
KIA 12

KIA 20/60

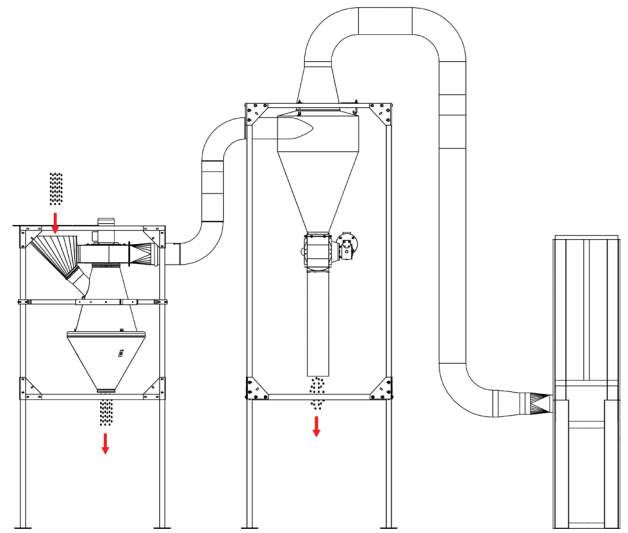
## Optional Equipment

Optional equipment for the KIA 20 and 60 includes a motor for the distributor table, which ensures a constant r.p.m. When the motor r.p.m. is controlled by a frequency control, the cleaning performance is considerably increased as the material is more evenly distributed in the Aspirator.

Static electricity reduces the cleaning efficiency as the material sticks together and makes separation more difficult. To avoid static charge, an antistatic ring is available for the KIA Aspirator. The antistatic ring is mounted under the inlet, inside the Aspirator, which means that all material goes through it before the separation begins.



Antistatic ring.



KIA aspirator with Cyclone and K-Series Filter

## Data

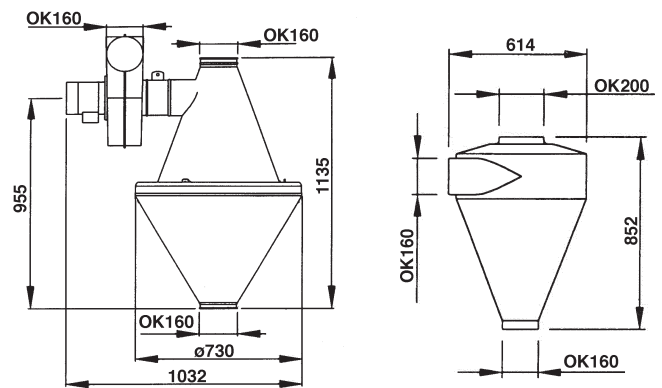
Model	KIA 12	KIA 20	KIA 60
Capacity, lbs/h	660	1540	4950
Motor output, HP	1.5	3	10
Motor speed, rpm	3500	3500	3500
Weight incl. motor, lbs	92	233	572
Pipe dimension of fan	OK160	OK200	Ø300

Note: Indicated capacities are based on processing of plastic flake regrind material. To obtain the exact capacity of a given installation, Kongskilde offers to test the specific material which is to be cleaned.

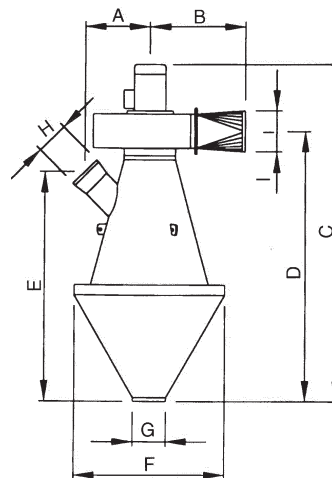
## Dimensions

Aspirator	KIA 20	KIA 60
A	12.4	16.3
B	18.3	21.4
C	64.3	88.3
D	51.5	69.6
E	43.7	58.7
F	Ø28.7	Ø47.3
G	OK160	OK200
H	OK160	OK200
I	OK200	FK300
Cyclone	OK200	FK300
A	48.2	66.5
B	Ø29.7	Ø45.2
C	Ø15.7	Ø24.2
D	OK200	Ø11.8
E	OK160	OK200

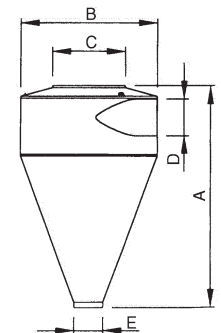
### KIA 12



### KIA 20/60



### OK200/FK300 (RC 20/RC 40)



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