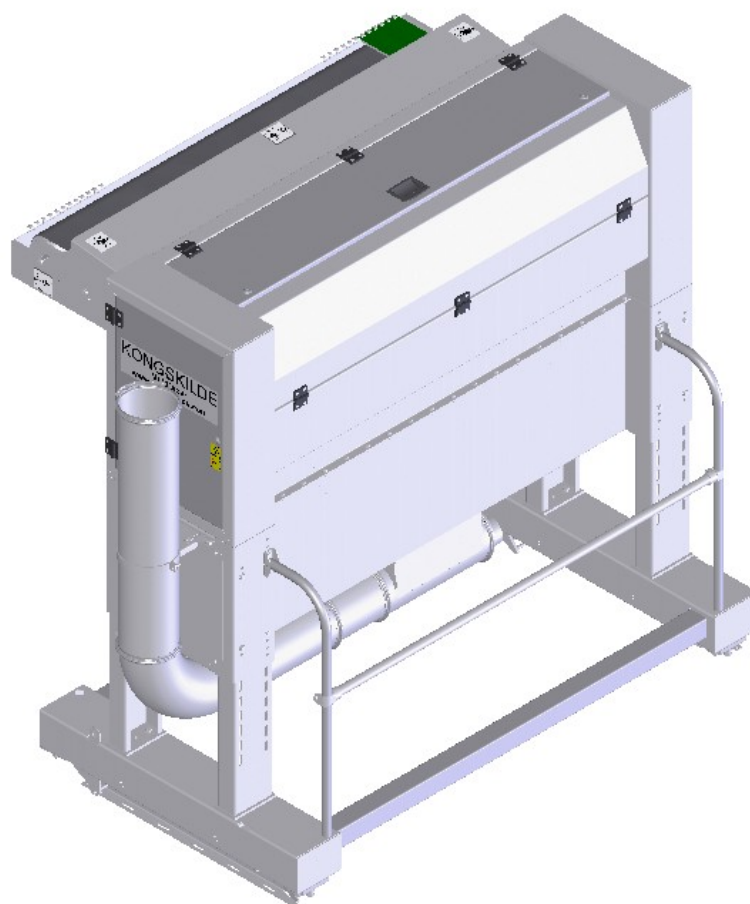


MULTIDICER KMD 12 & 18

Cutter



Assembly instructions
Montagevejledning

DK

Kongskilde MultiDicer KMD 12 og KMD 18 samles som vist på efterfølgende tegninger.

1. Tegning 121117963

Kongskilde MultiDicer leveres fra fabrikken i 5 enheder. Set fra venstre på tegning 121117963 er det:

- Neddeler
- Stativ
- Transportbånd og lydkabinet
- Motor og transmission for transportbånd
- Styreskab

De 5 enheder samles som vist på de efterfølgende tegninger.

2. Tegning 121117954 & 12111979

For at kunne tilpasse højden af MultiDicer'ens transportbånd til højden af stansemaskines transportbånd leveres MultiDicer'en med ben, som er beregnet til at blive afkortet, så MultiDicer'ens højde passer til de aktuelle forhold. Benene afkortes til længden S (se tegning 121117954).

3. Tegning 121117964

Stativet til MultiDicer'en samles derefter som vist.

4. Tegning 121117996, 121117953 & 121117995

Længden af MultiDicer'ens håndtag skal afkortes, så håndtagene kan monteres i en hensigtsmæssig højde på stativet. Håndtagene afkortes til længden S (se tegning 121117996). På MultiDicer KMD 18 skal der også monteres et tværgående håndtag (se tegning 121117995).

5. Tegning 121117965

Monter neddeleren på stativet. Husk også at montere beslaget for styreskabet (se B på tegning 121117965).

6. Tegning 121117990

Monter motoren for transportbåndet.

7. Tegning 121117966

Monter styreskabet på MultiDicer'en. Der er placeret et el-diagram i styreskabet. Motorernes omløbsretning er vist med pile ved motorerne.

8. Tegning 121117960

Monter transportbåndet på MultiDicer'en. Husk at stramme transportbåndet og at kontrollere at det kører lige, før MultiDicer'en tages i brug.

9. Tegning 121117992, 121117993 & 121117994

Monter lydkabinettet ved transportbåndet.

10. Tegning 121117955

Monter transmissionen for transportbåndet.

11. Tegning 121117967 & 121117959

Monter rørsystemet på MultiDicer'en. Bemærk, at rørsystemet kan vendes, så afgangenen bliver til den ønskede side. Husk at vende filtret tilsvarende (se A på tegning 121 117 959).

12. Tegning 121117950 & 121117997

Styreskinnerne boltes til gulvet. Styreskinnerne placeres, så låsene er i indgreb, når MultiDicer'en er i arbejdsposition.

Hvis gulvet ikke er vandret, er det muligt at justere MultiDicer'en til vandret ved hjælp af skruerne ved hjulene (se tegning 121117997).

GB

Kongsilde MultiDicer KMD 12 and KMD 18 are assembled as shown on the following drawings.

1. Drawing 121117963

Kongsilde MultiDicer is delivered from the factory into 5 units. From left on drawing 121117963 you see:

- Shredder
- Rack
- Conveyor belt and sound cabinet
- Motor and transmission for conveyor belt
- Control box

The 5 units are assembled according to the following drawings.

2. Drawing 121117954 & 12111979

In order to be able to adjust the height of the conveyor belt of the MultiDicer to the height of the conveyor belt of the die cutter, the MultiDicer is supplied with legs designed to be shortened, so that the height of the MultiDicer fits the actual conditions. The legs are shortened to the length S (see drawing 121117954).

3. Drawing 121117964

The rack for the MultiDicer is assembled according to the drawing.

4. Drawing 121117996, 121117953 & 121117995

The length of the handles of the MultiDicer must be shortened, so that the handles can be mounted in a suitable height on the rack. The handles should be shortened to the length S (see drawing 121117996). On the MultiDicer KMD 18 a transverse handle must be mounted (see drawing 121117995).

5. Drawing 121117965

Mount the shredder on the rack. Remember also to mount the bracket for the control box (see B on drawing 121117965).

6. Drawing 121117990

Mount the motor for the conveyor belt.

7. Drawing 121117966

Mount the control box on the MultiDicer. An electrical diagram can be found in the control box. The direction of rotation for the motors is shown by arrows at the motors.

8. Drawing 121117960

Mount the conveyor belt on the MultiDicer. Remember to tighten the conveyor belt and to check that it runs straight, before the MultiDicer is being used.

9. Drawing 121117992, 121117993 & 121117994

Mount the sound cabinet at the conveyor belt.

10. Drawing 121117955

Mount the transmission for the conveyor belt.

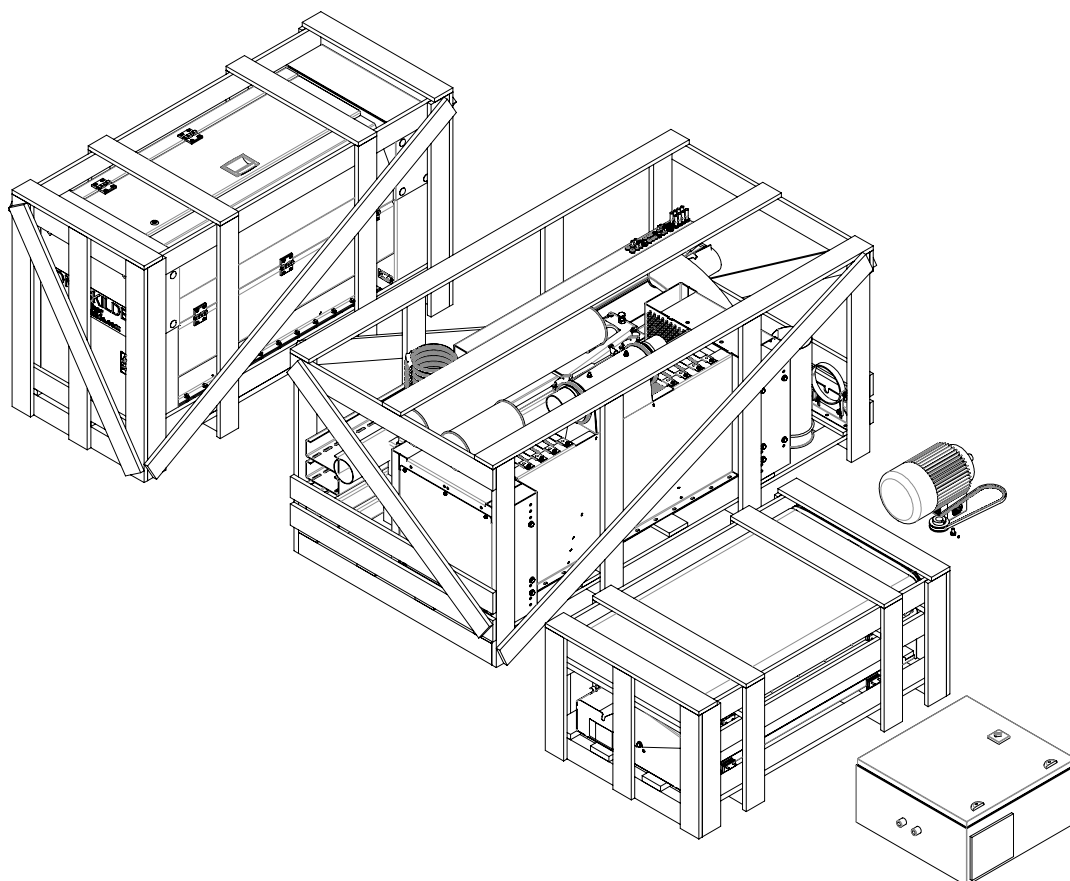
11. Drawing 121117967 & 121117959

Mount the pipe system on the MultiDicer. Please note that the pipe system can be turned, so that the outlet can be placed to the side you prefer. Remember to turn the filter correspondingly (see A on drawing 121117959).

12. Drawing 121117950 & 121117997

The rails have to be bolted to the floor. The rails are placed so that the locks are engaged, when the MultiDicer is in working position.

If the floor is not horizontal, it is possible to adjust the MultiDicer horizontally by means of the screws at the wheels (see drawing 121117997).



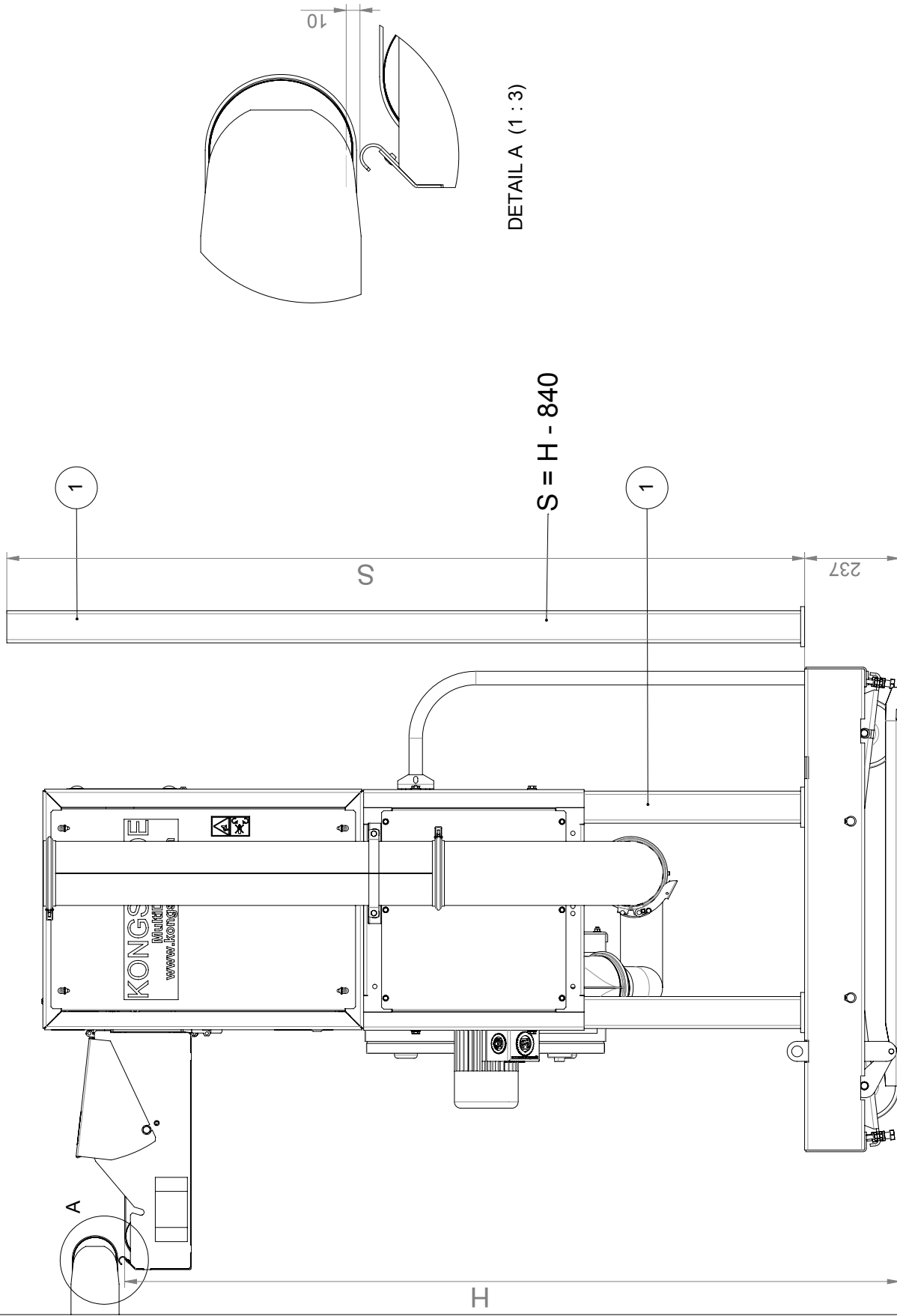
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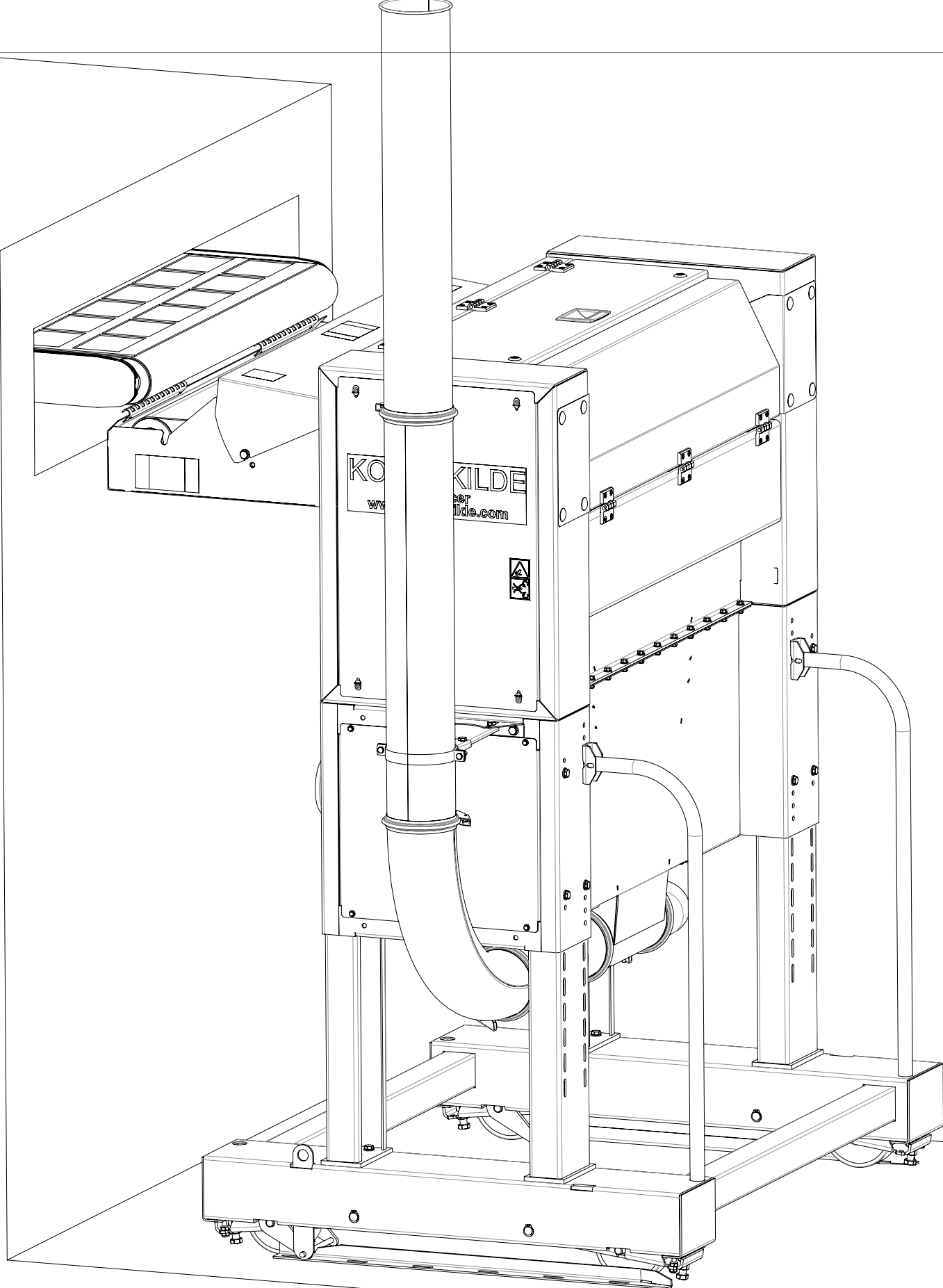


MULTIDICER
Assembly

Revision:

121117963





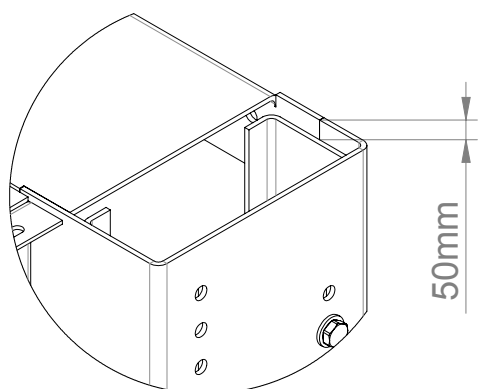
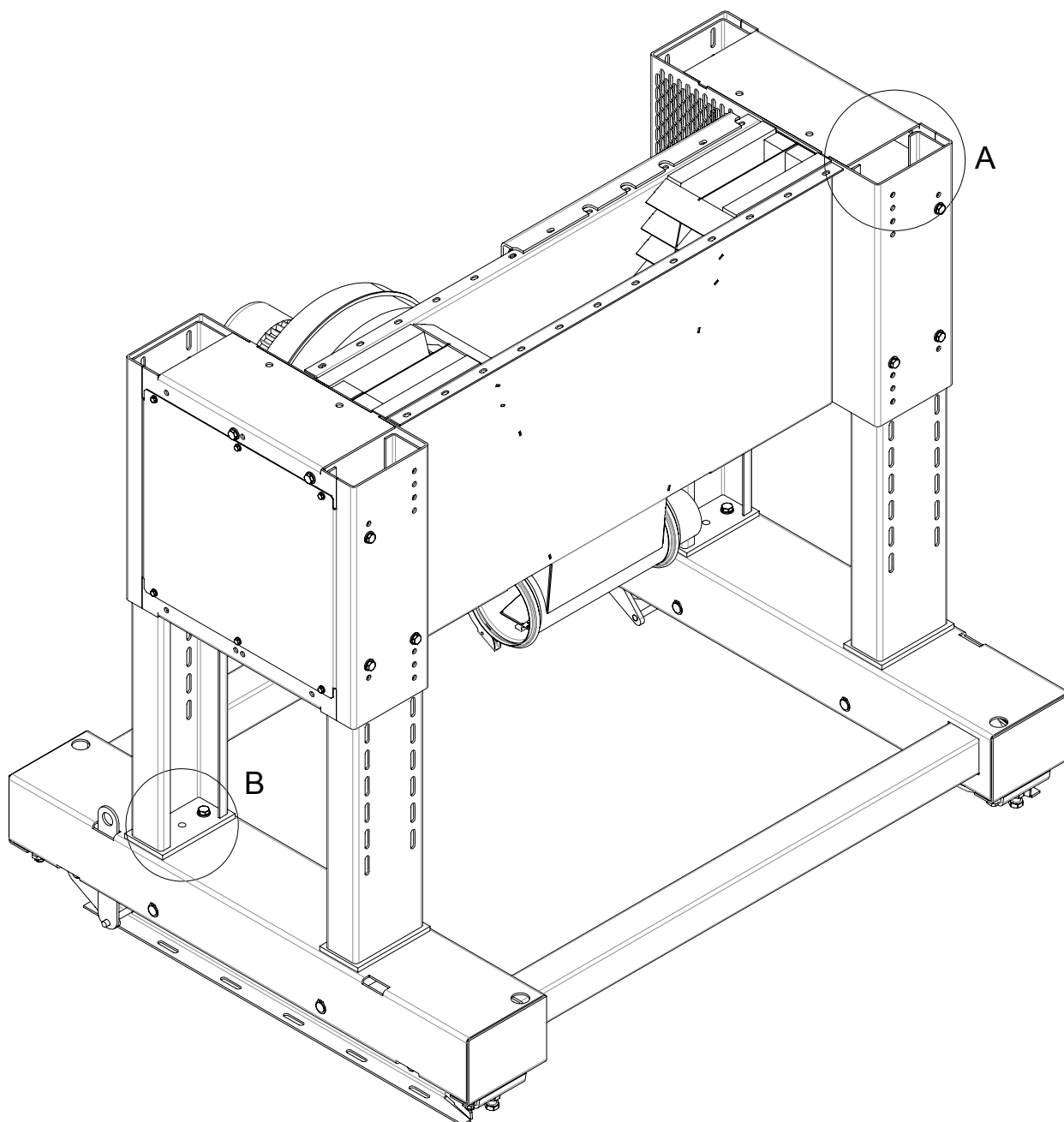
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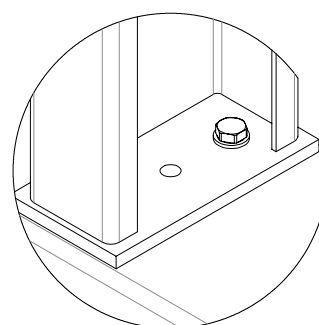
MULTIDICER
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Revision:

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DETAIL A (1 : 5)



DETAIL B (1 : 5)

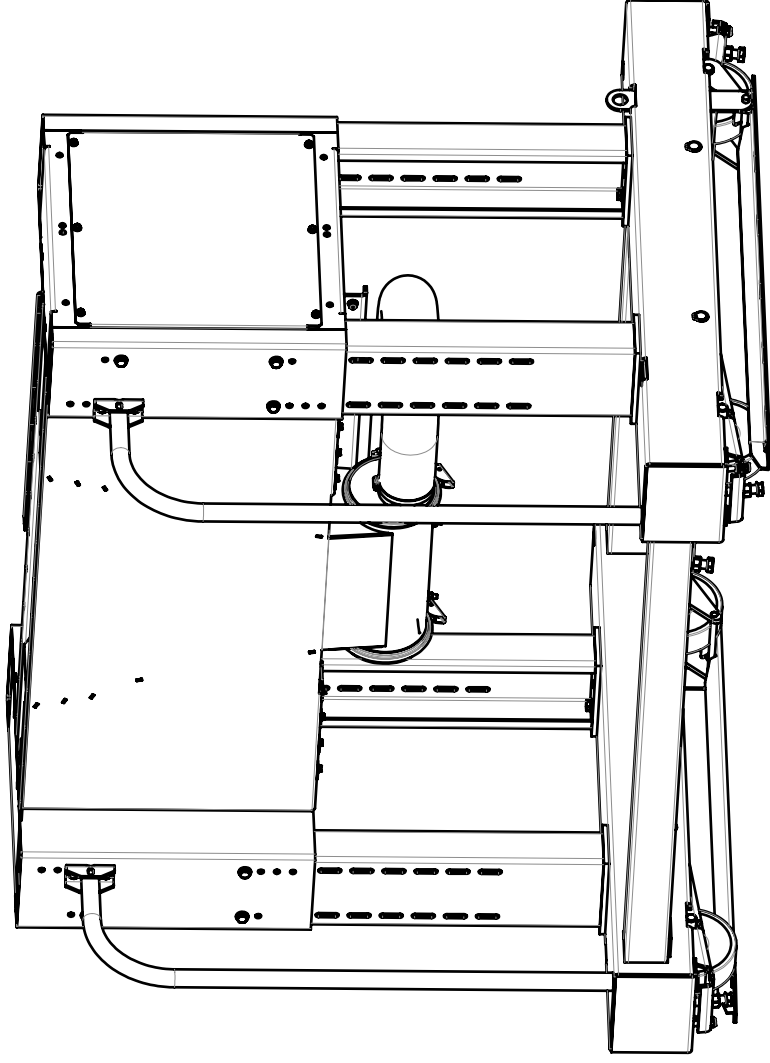
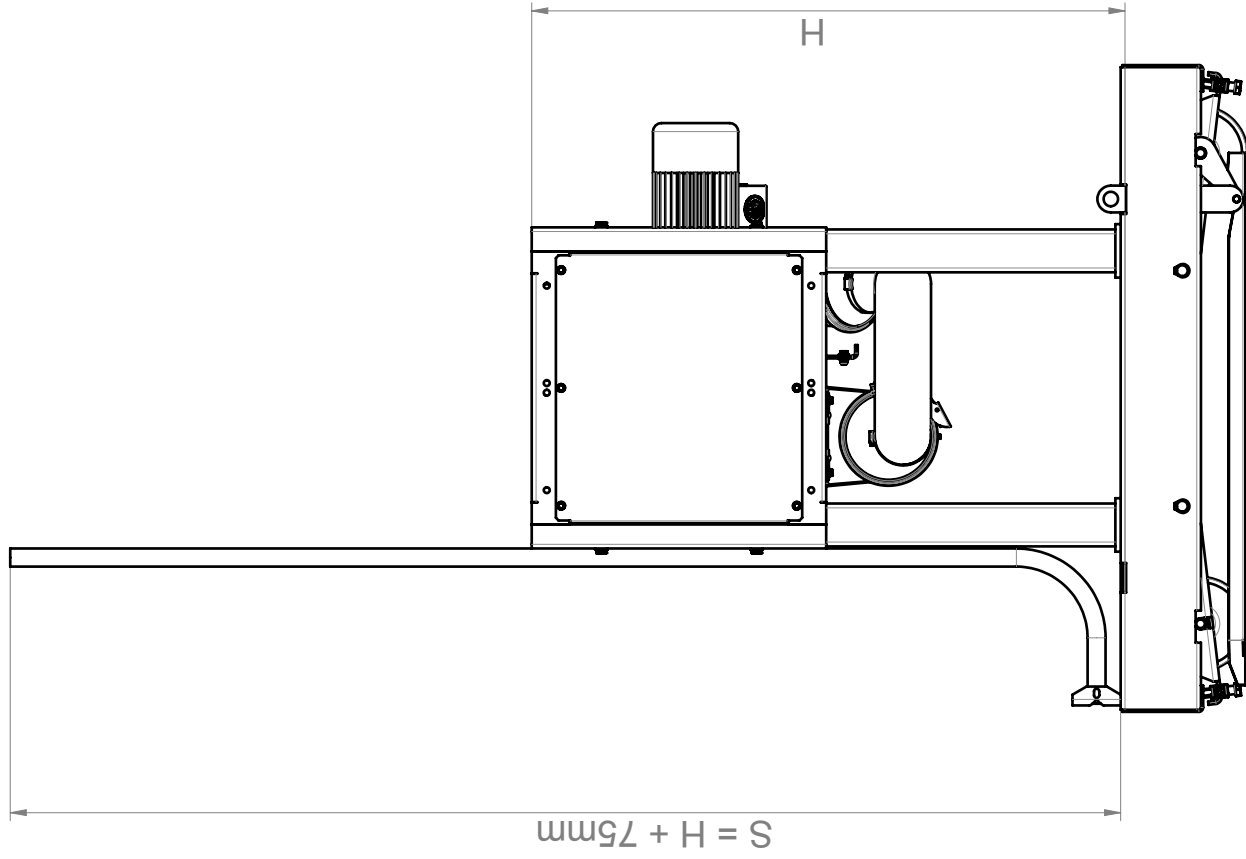
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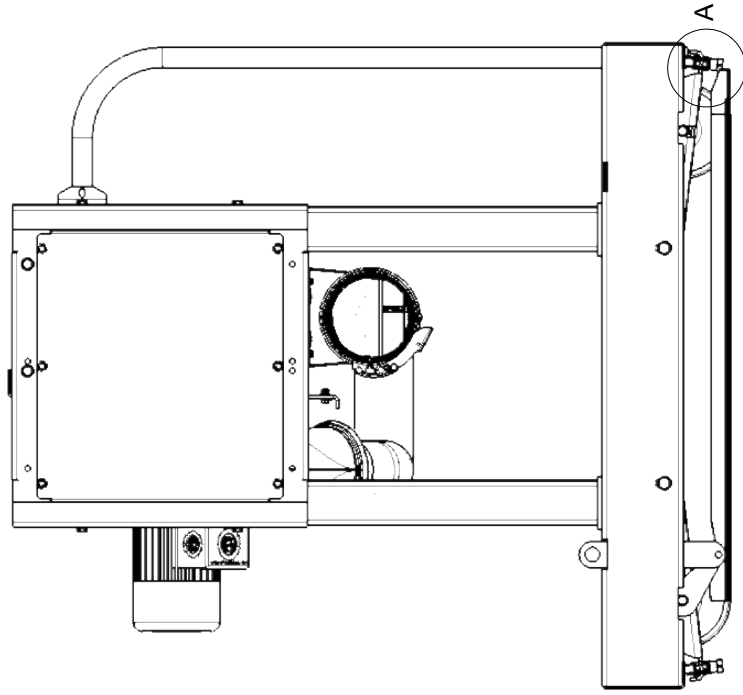
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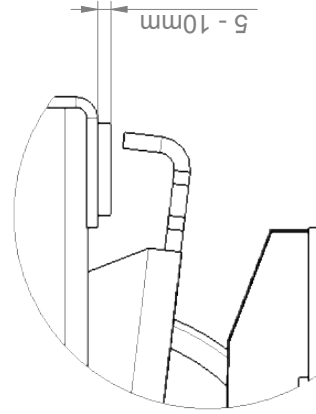
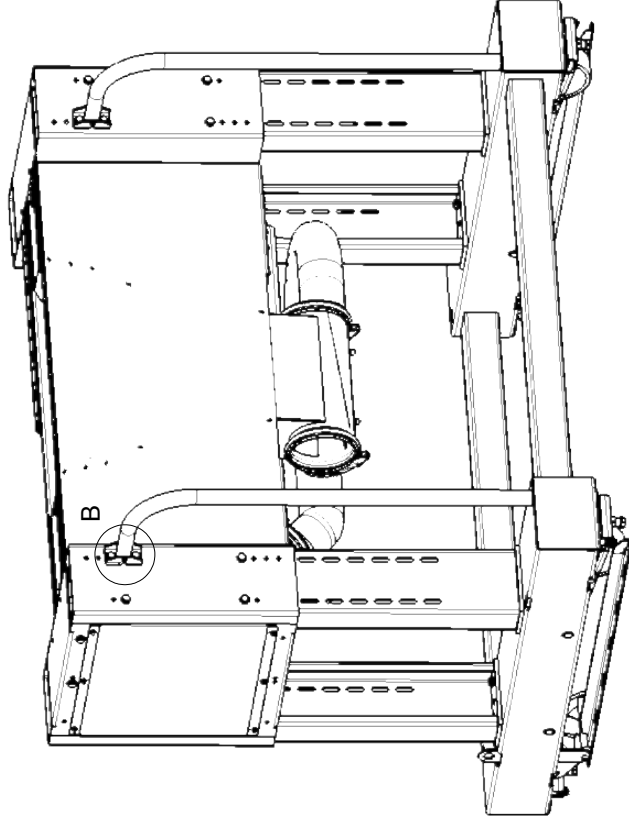
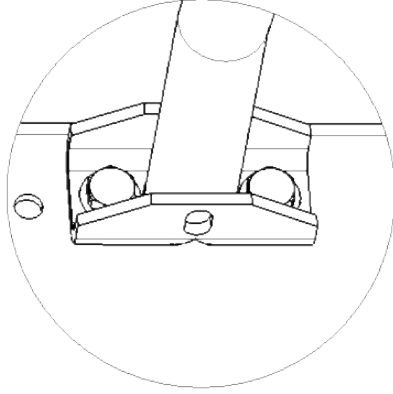
MULTIDICER
Assembly

Revision:

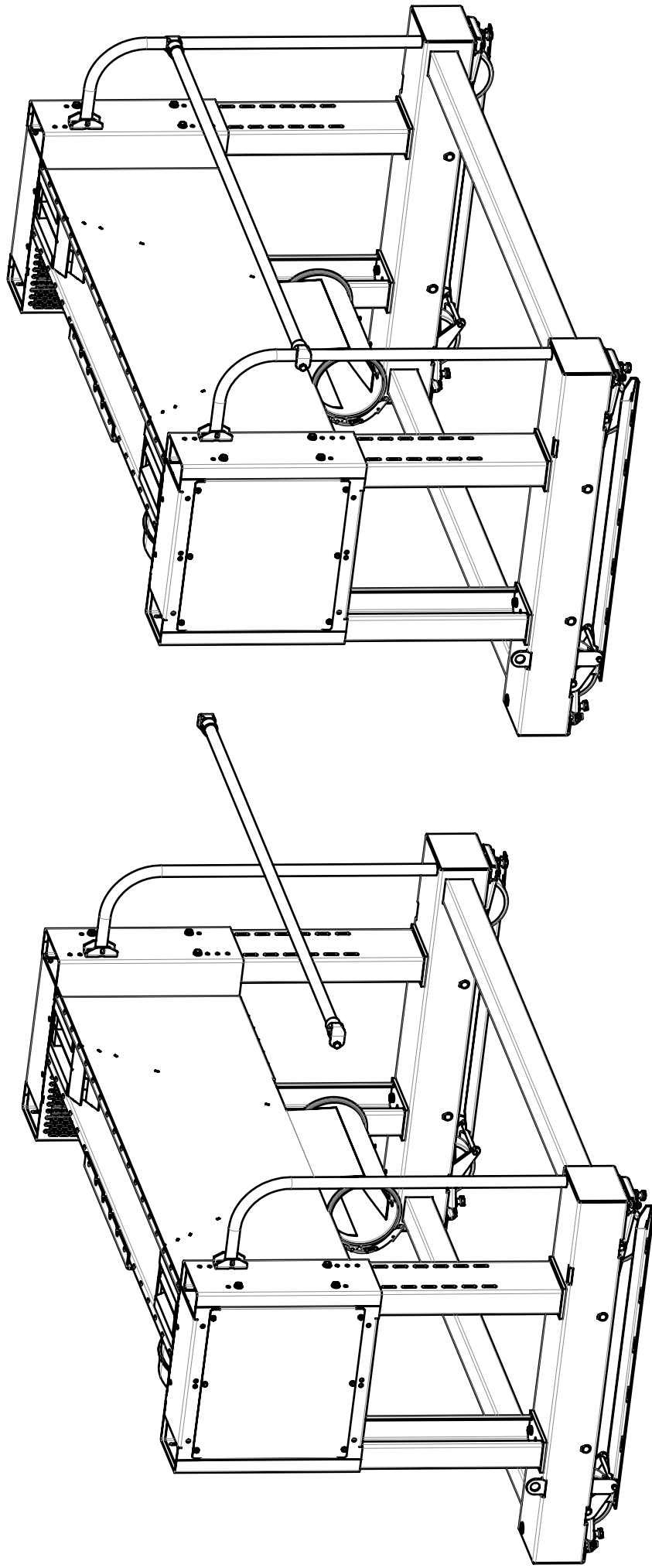
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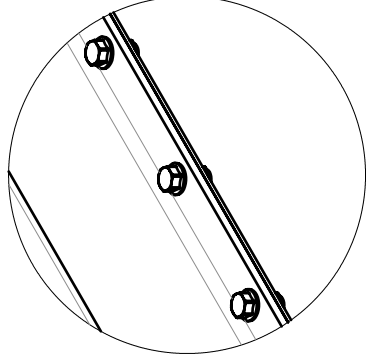
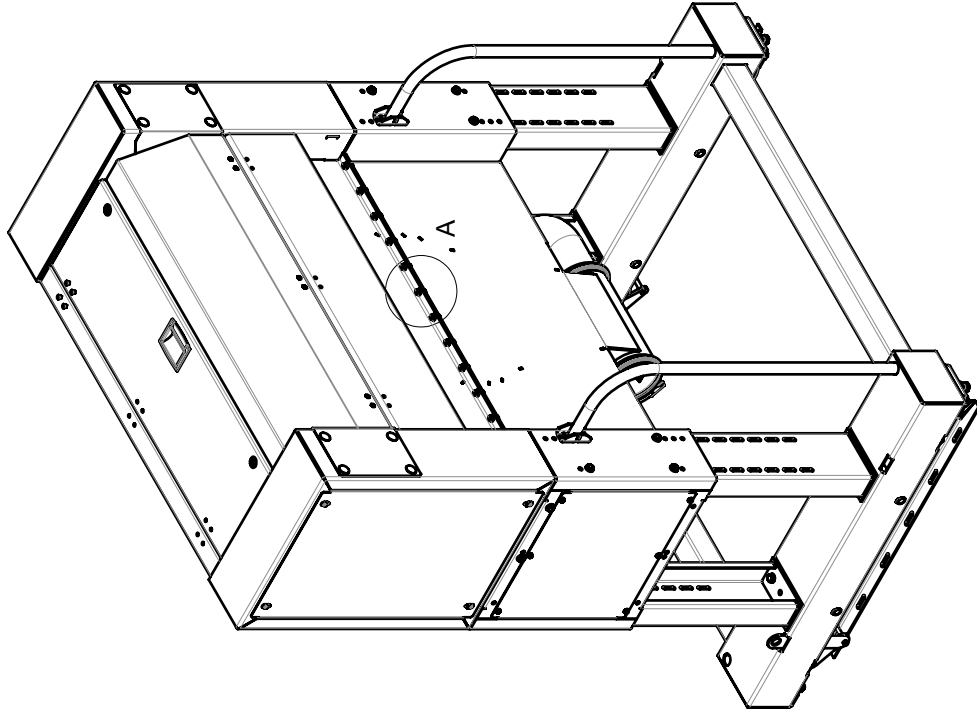


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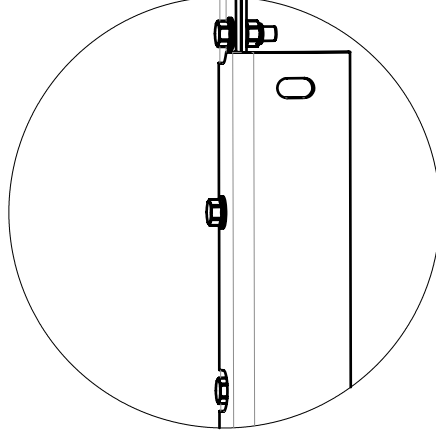


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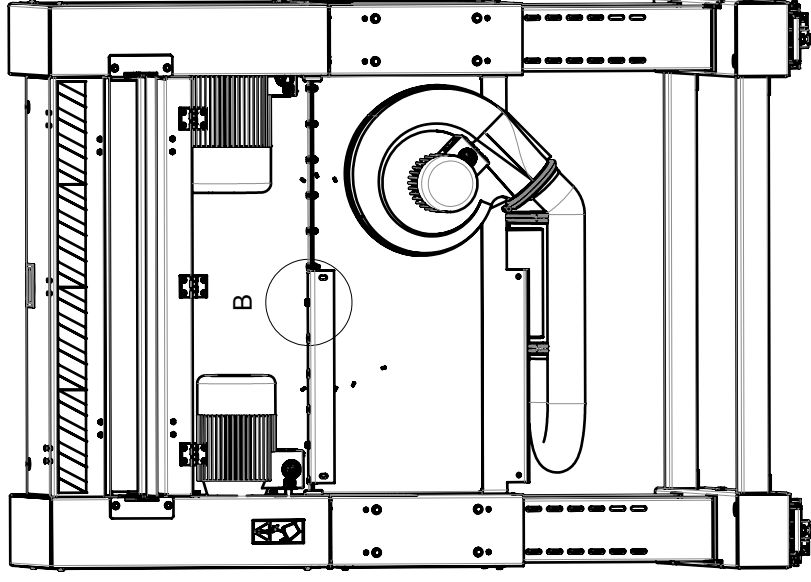


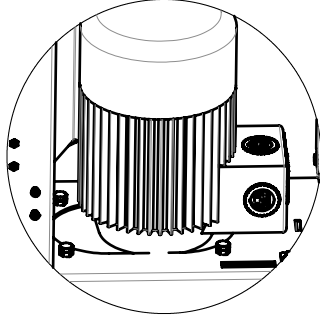
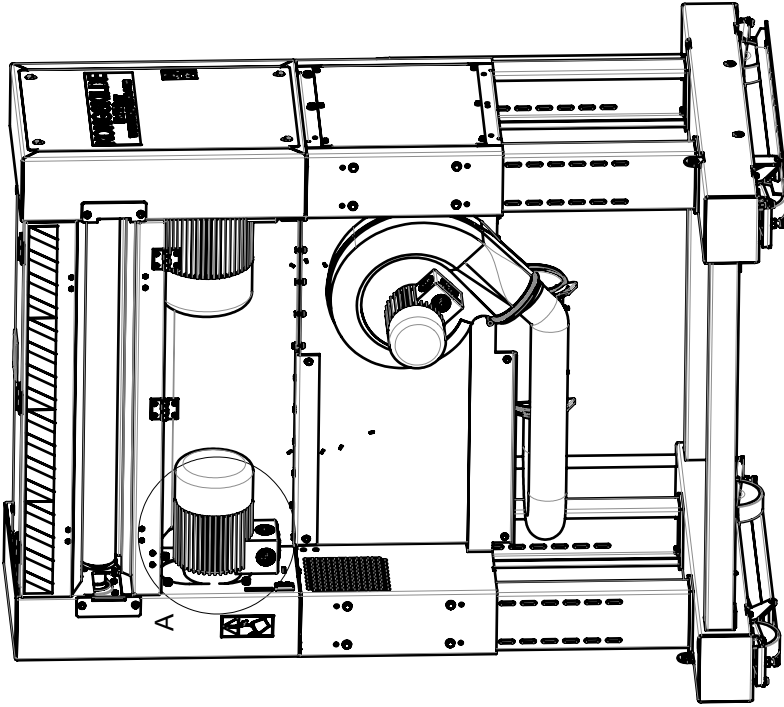


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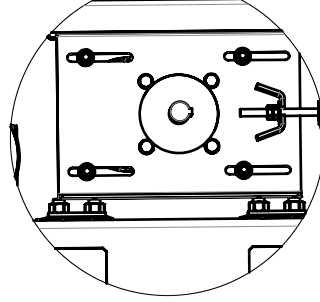


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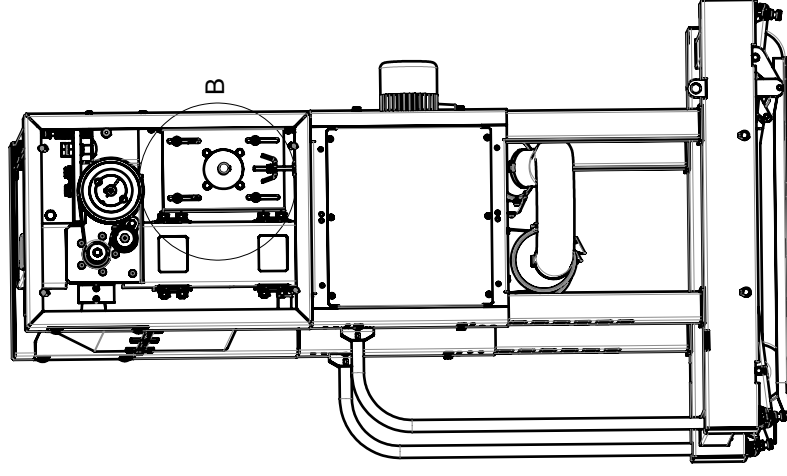


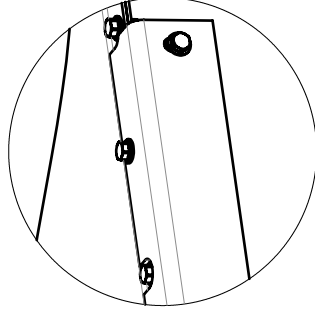
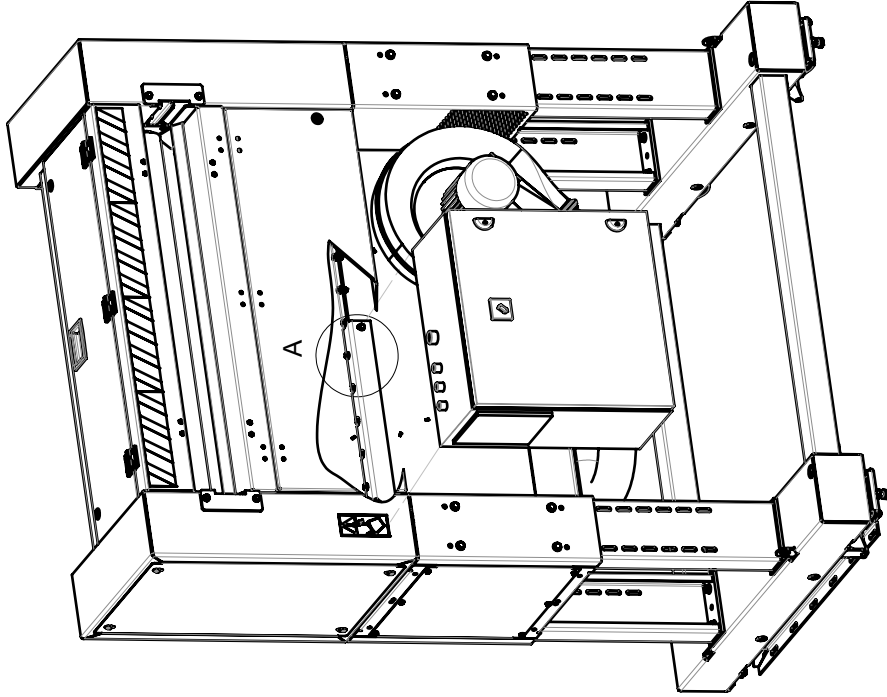


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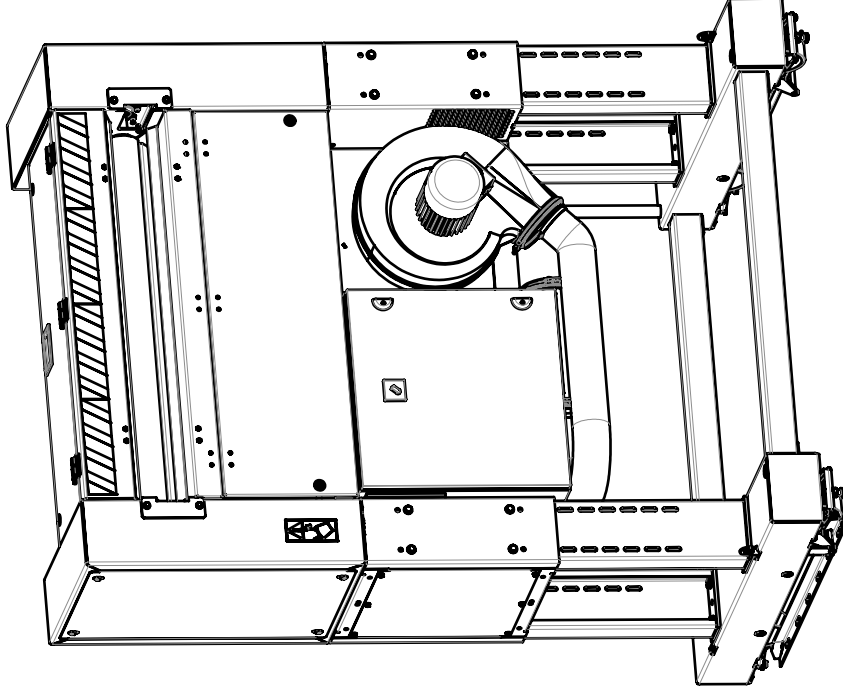


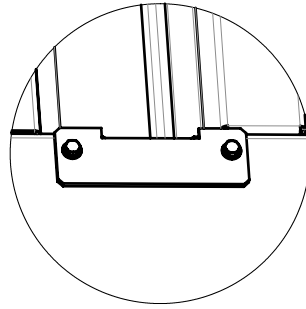
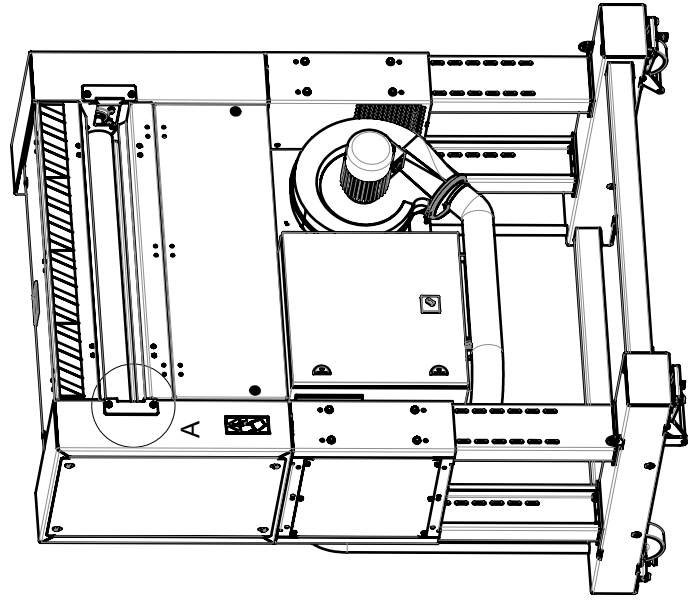
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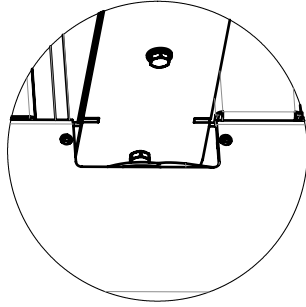
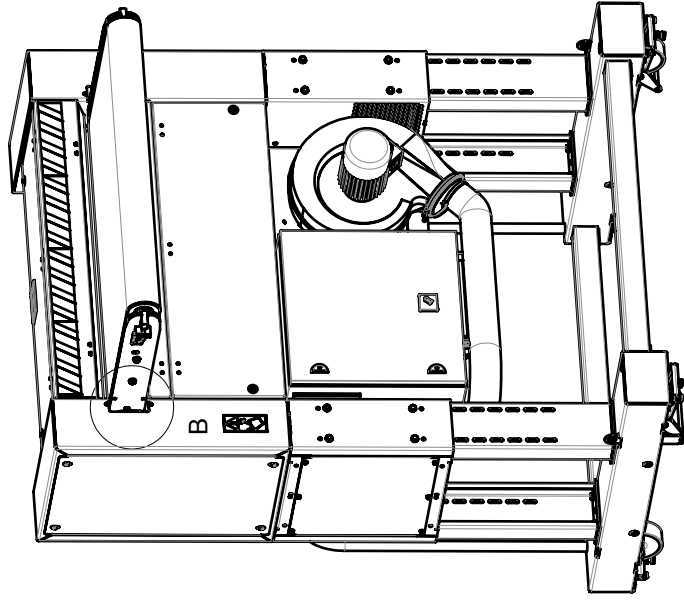


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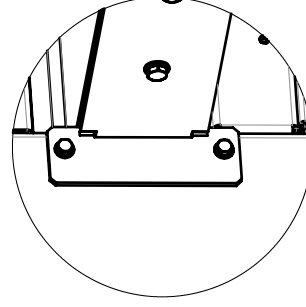
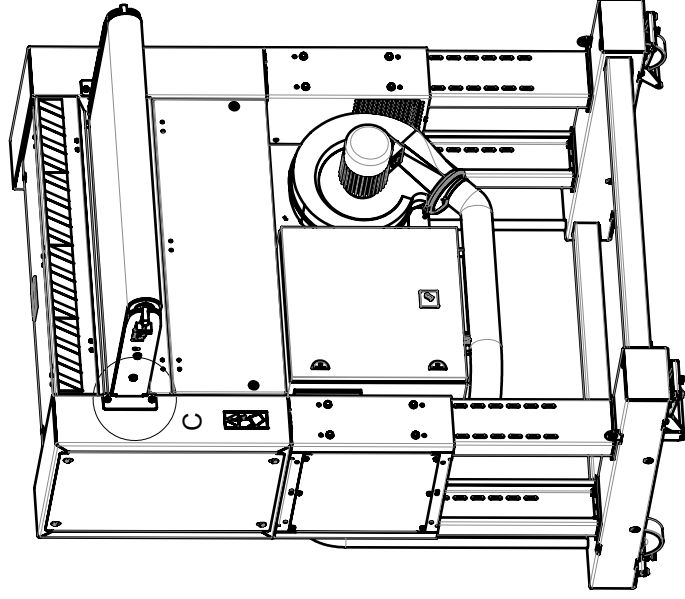




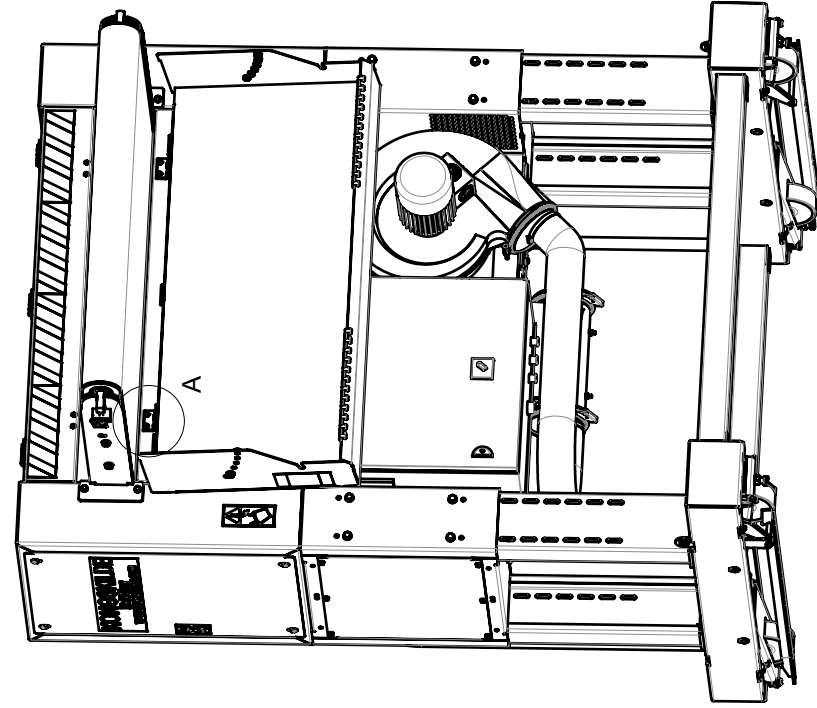
DETAIL A (1 : 5)



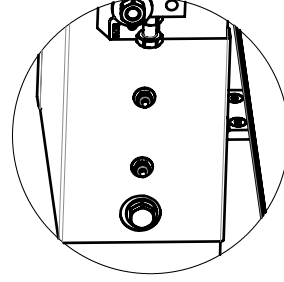
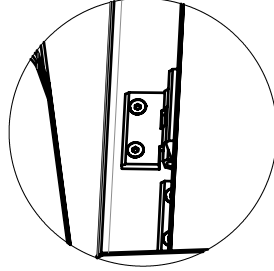
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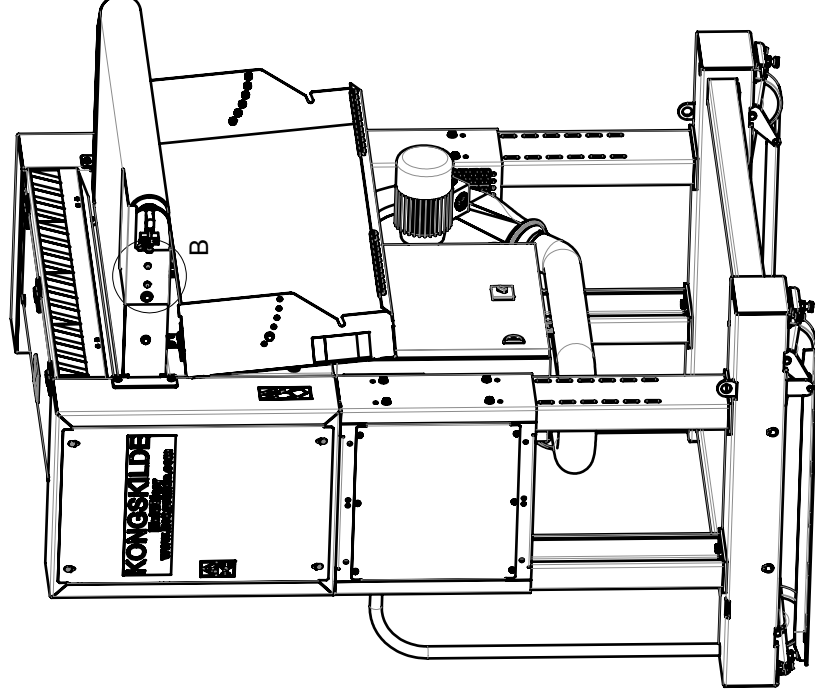
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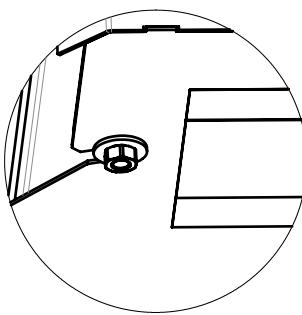
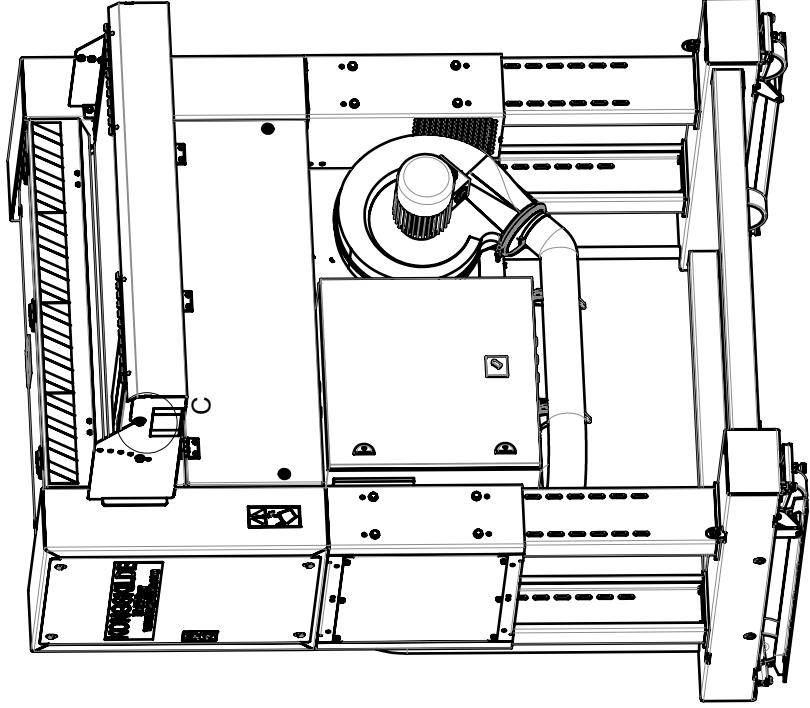


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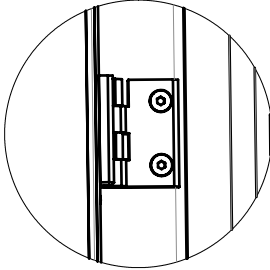


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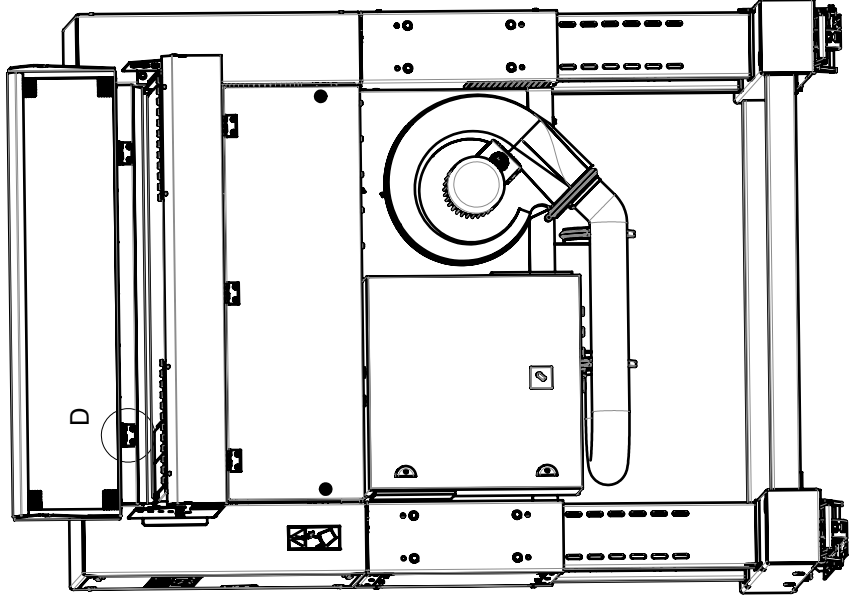


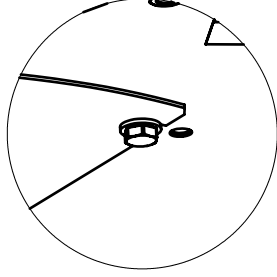
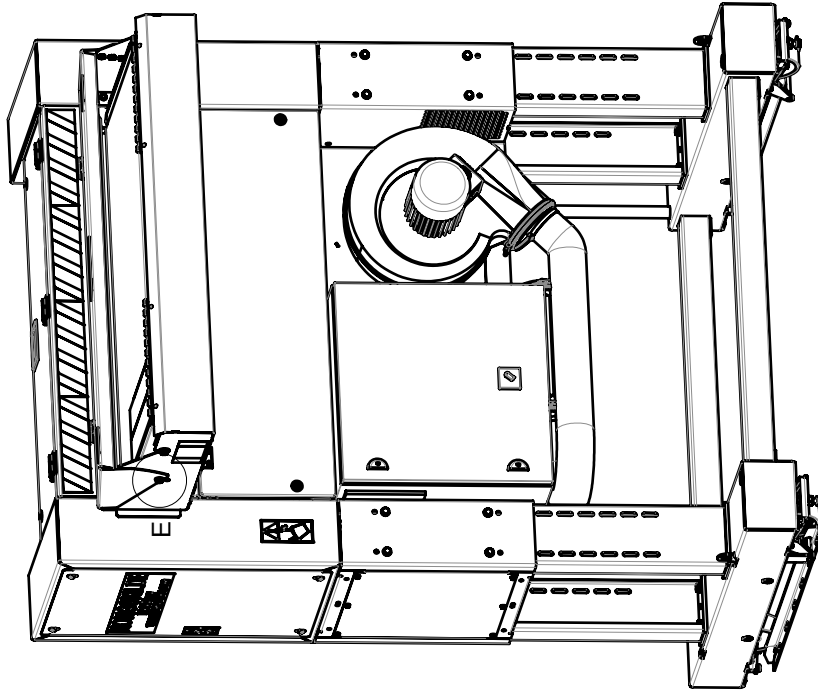


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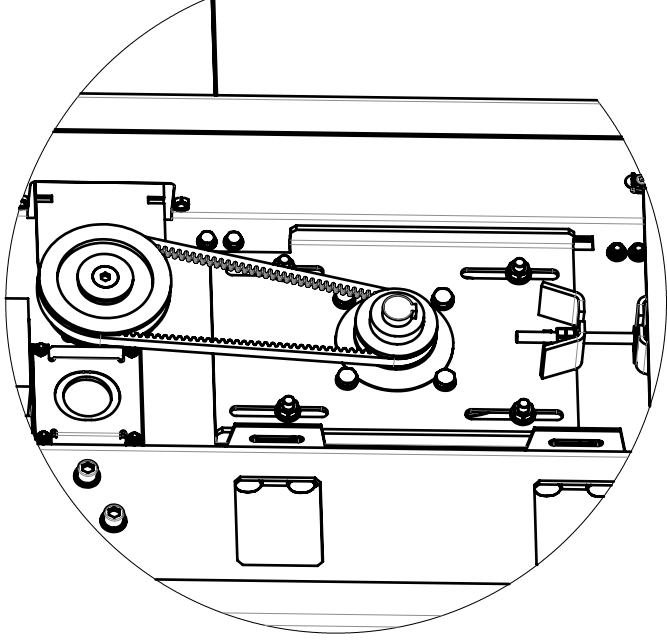
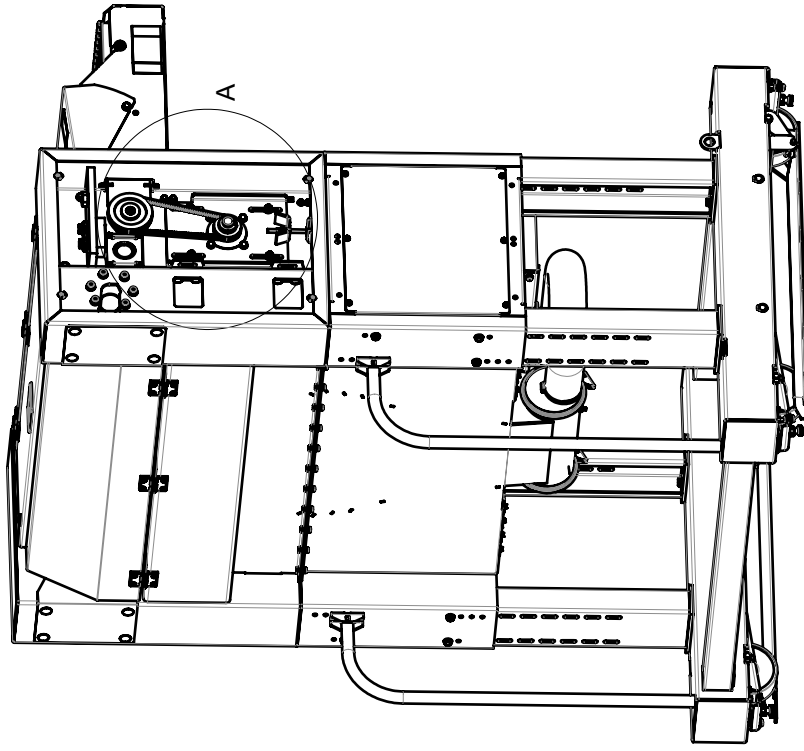


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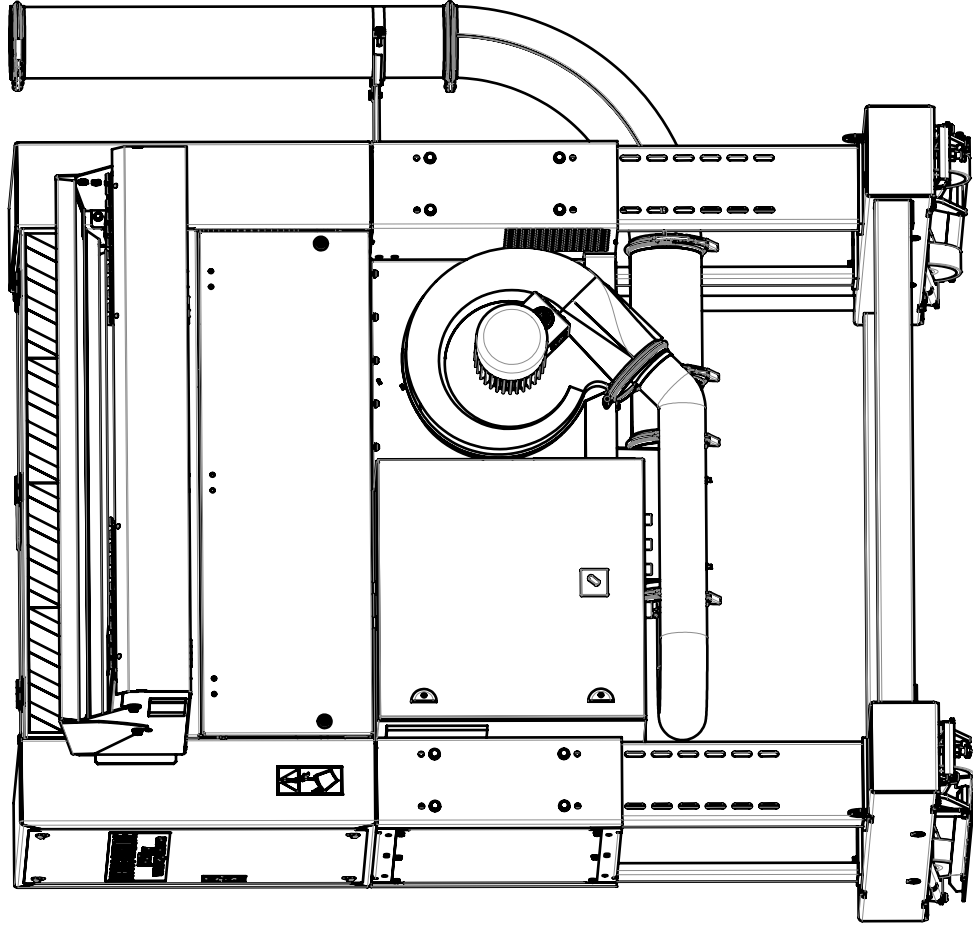
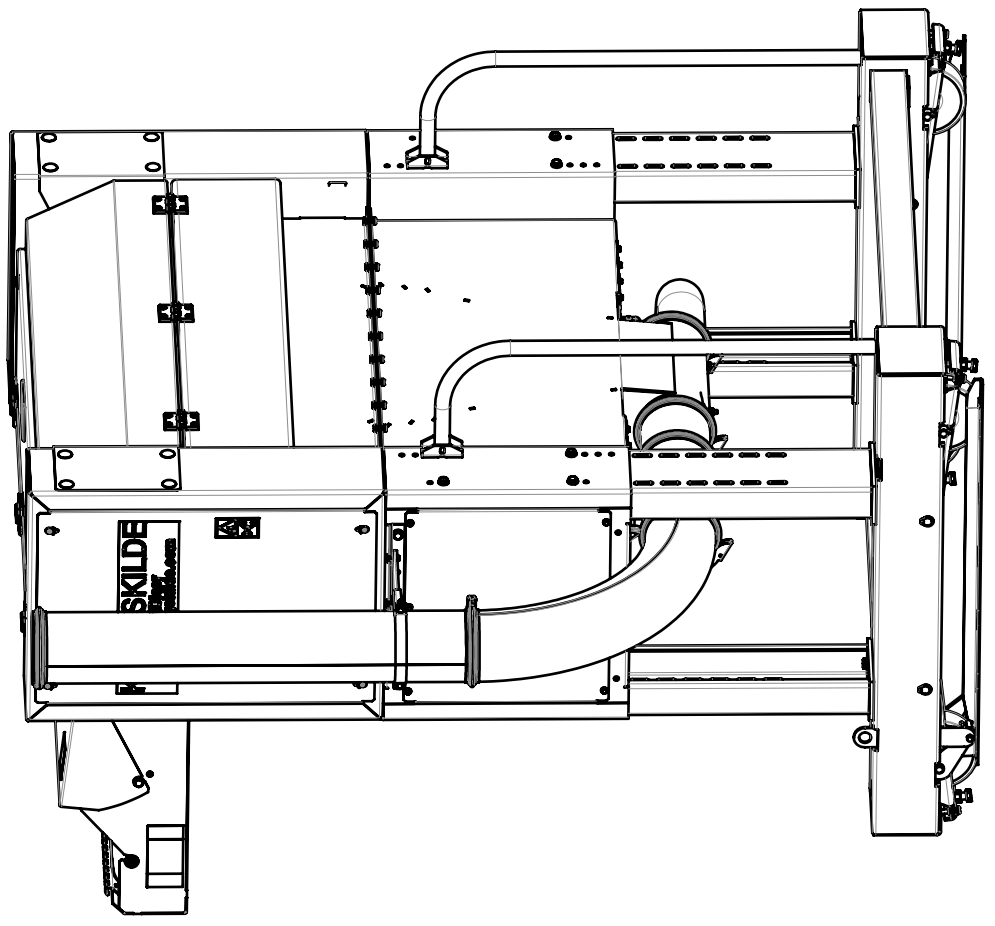




DETAIL E (1 : 3)



DETAIL A (1 : 5)



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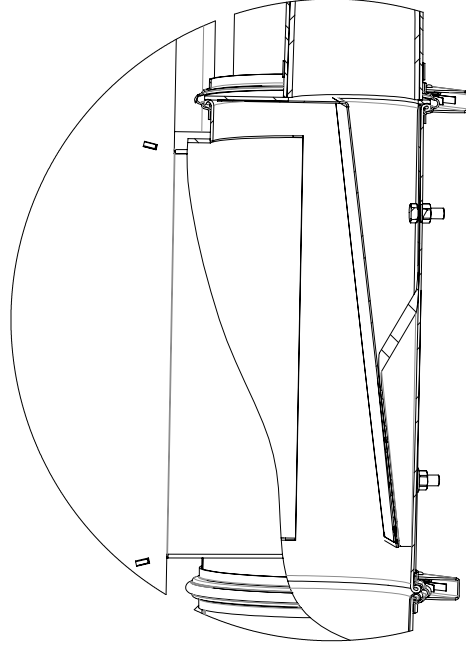
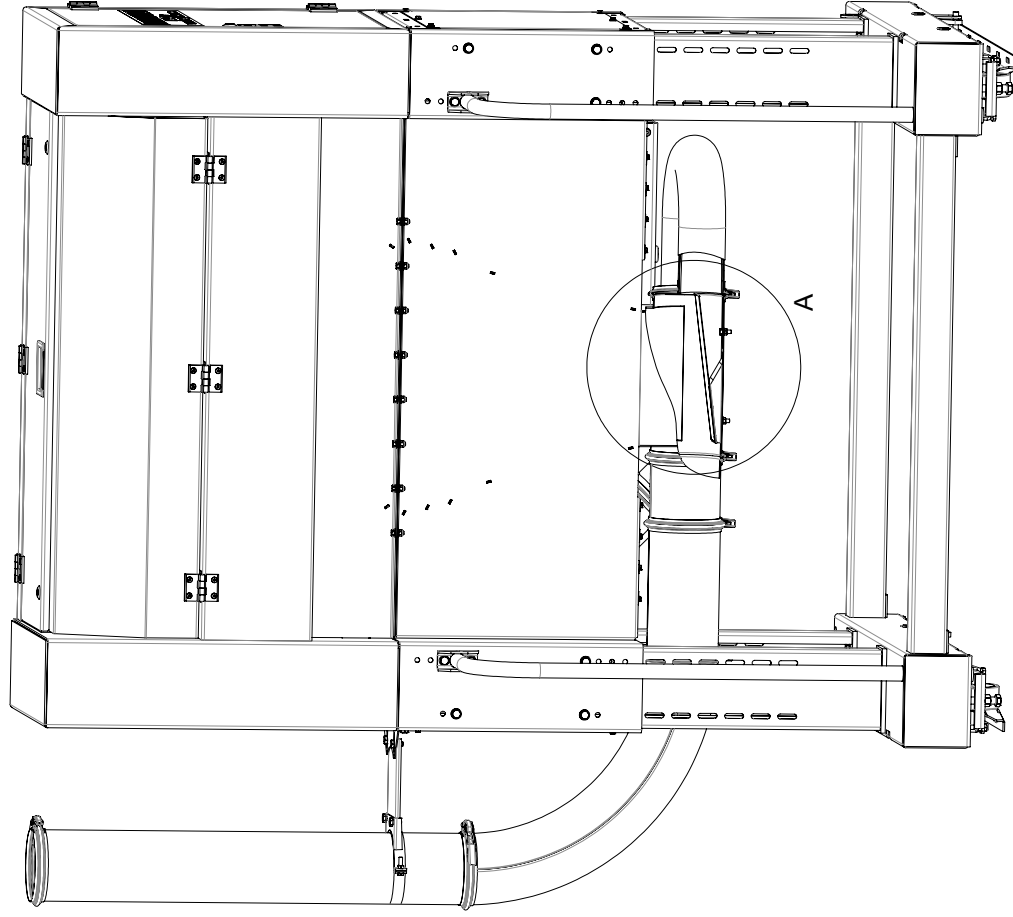
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DETAIL A (1:4)

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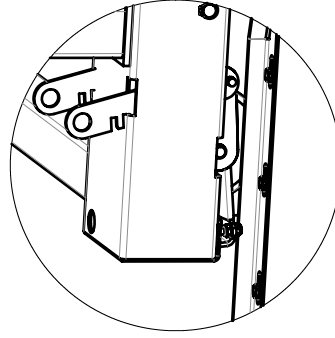
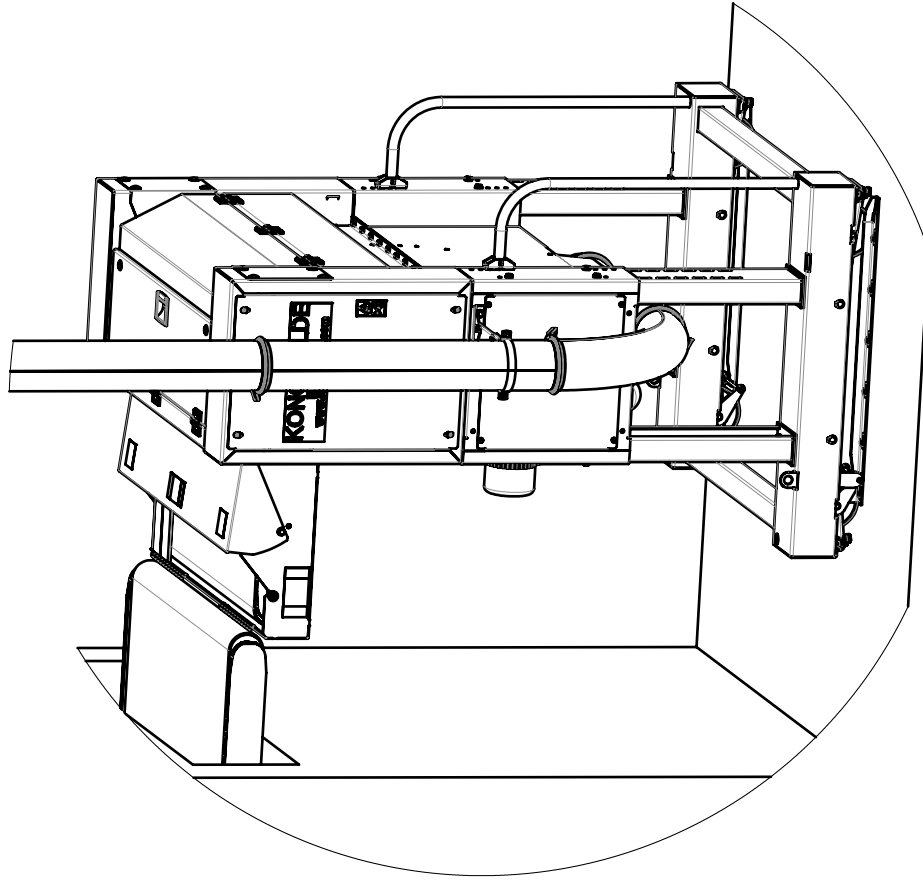
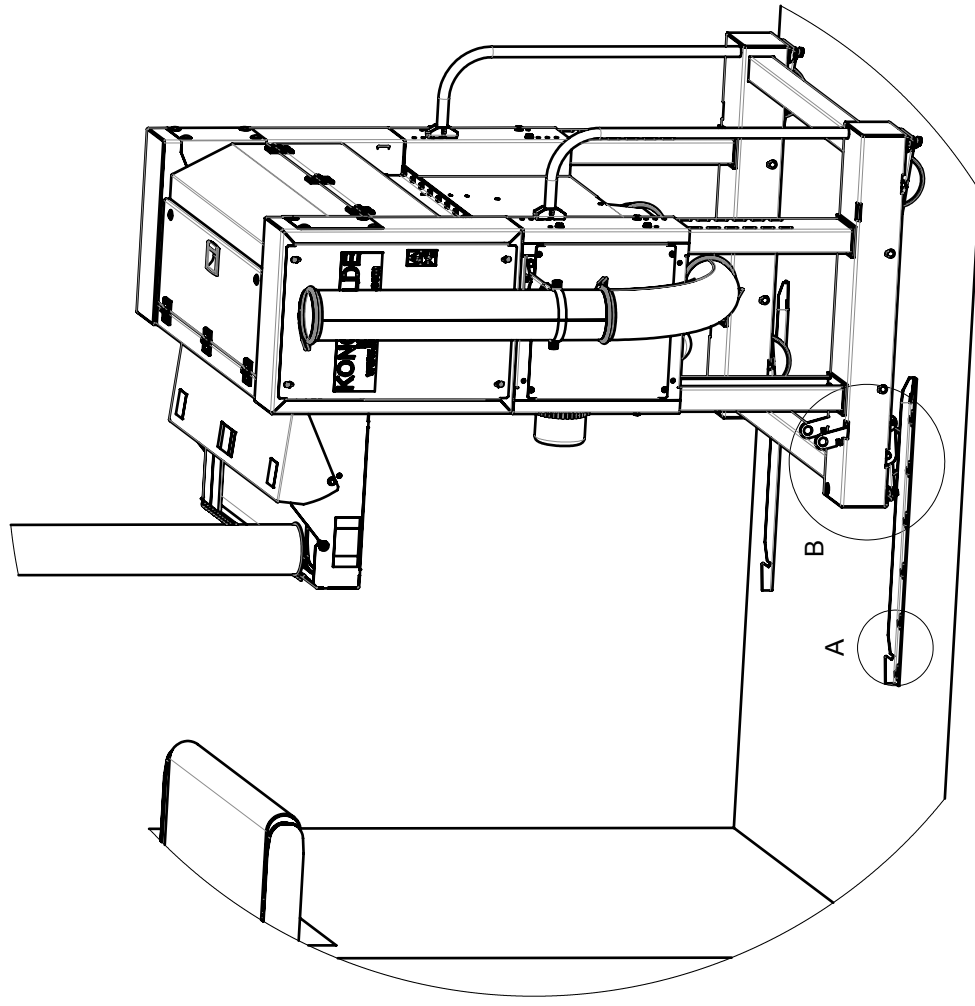


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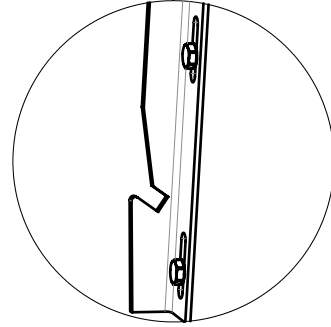
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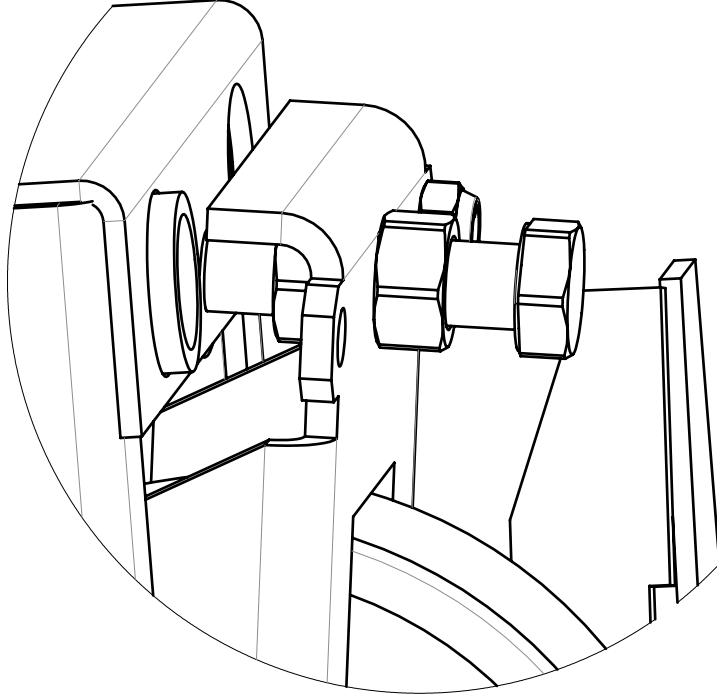
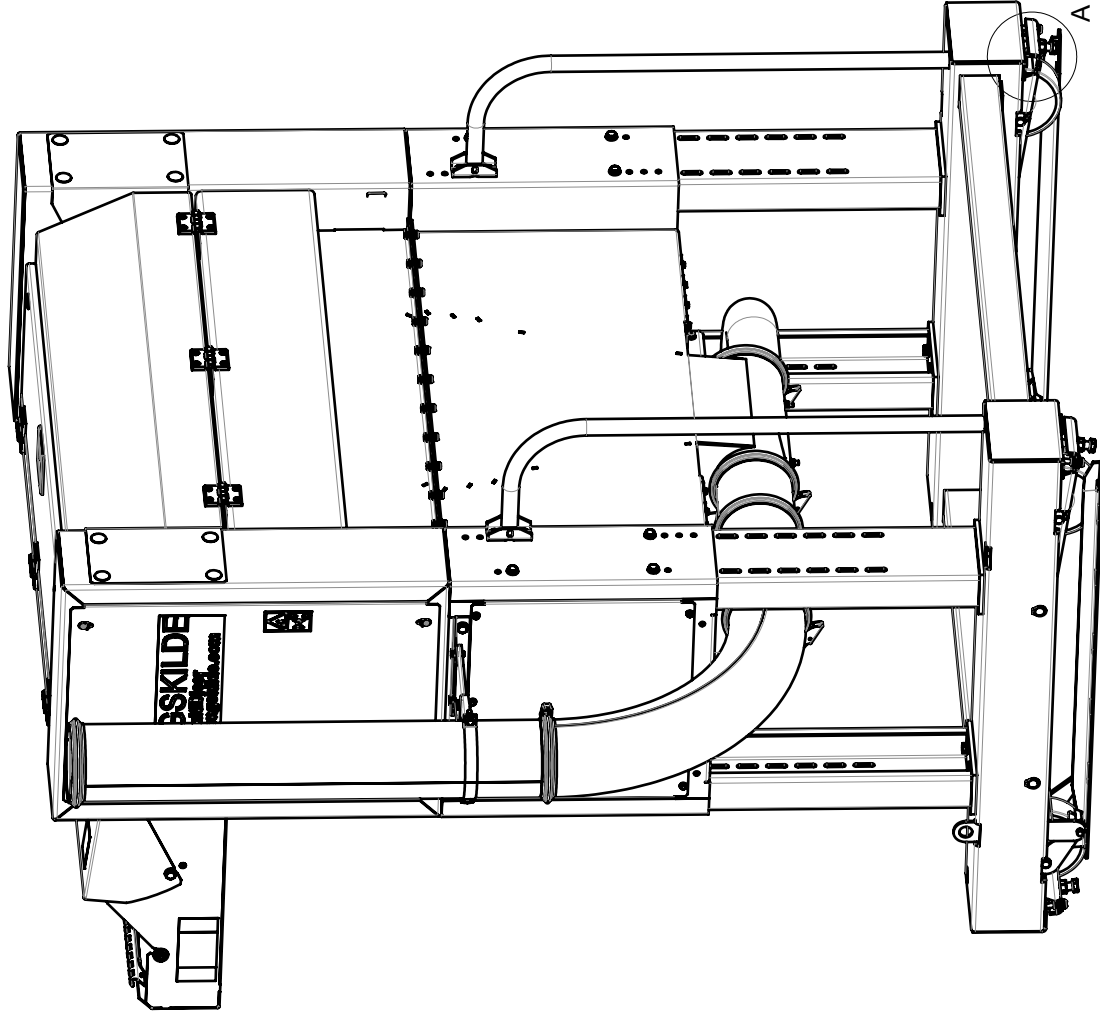
121117959



DETAIL B (1 : 8)



DETAIL A (1 : 4)



DETAIL A (1 : 1)

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