

SERVICE BULLETIN

To: Kongskilde Grain Equipment Dealers

Date: January 1, 2023

Re: Grain Vac Fan Housing Rebuild Program

When a replacement Vac Fan housing is ordered and a purchase order received, a rebuilt Fan housing will be shipped to the designated location. The dealer should then request a RMA number from our order desk and return the damaged Fan housing to Normal, Illinois – freight prepaid. Customers **MUST REMOVE** the drive pulley from the Fan housing shaft **BEFORE** returning the defective fan to Kongskilde. Kongskilde will then inspect the Fan housing to determine if it is repairable. If the Fan housing can be rebuilt, the dealer will be charged for all parts needed to bring the Fan housing into like new specifications. Labor to repair the Fan housing will be charged at \$100.00 per hour. Once the Fan housing is rebuilt, the dealer will then be credited for the amount originally charged for the complete rebuilt unit, less freight charged, and charged for the repair parts and labor. This invoice will be due net 30 days. If the returned Fan housing is not repairable, the original invoice is considered due. This pricing takes effect May 1, 2022.

Part numbers and List Prices noted below for new housings

SUC500	New Housing: 121- 130- 132	\$9,615
SUC700	New Housing: 121-140-130	\$12,507
SUC1000	New Housing: 121-150-159	\$13,836
Supra Vac	New Housing: 121-165-050	\$18,359

Part numbers and List Prices noted below for Rebuilt Units

SUC500	Rebuilt Housing: 621-130-132	\$7,690
SUC700	Rebuilt Housing: 621-140-130	\$10,006
SUC1000	Rebuilt Housing: 621-150-159	\$12,220
Supra Vac	Rebuilt Housing: 621-165-050	\$16,134

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