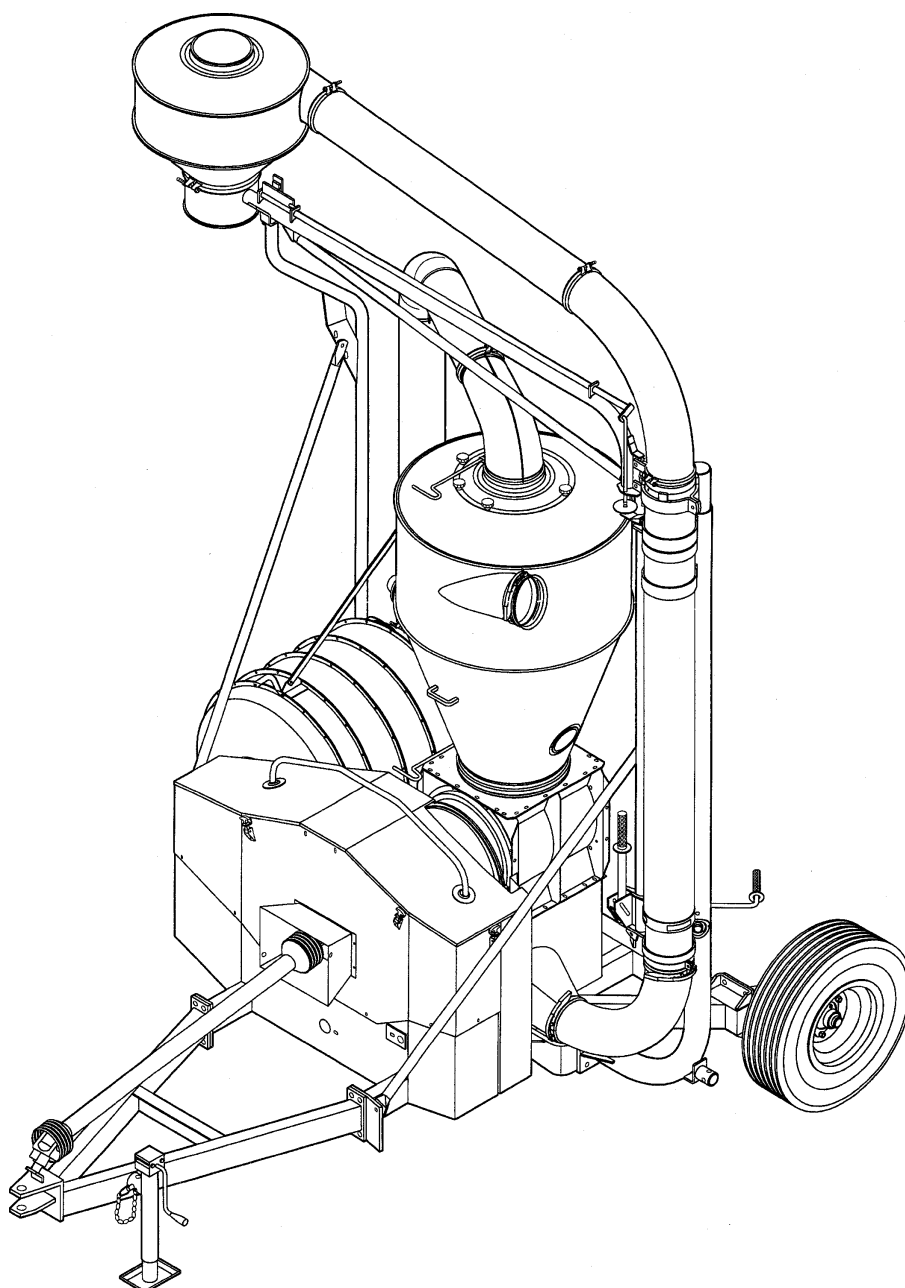


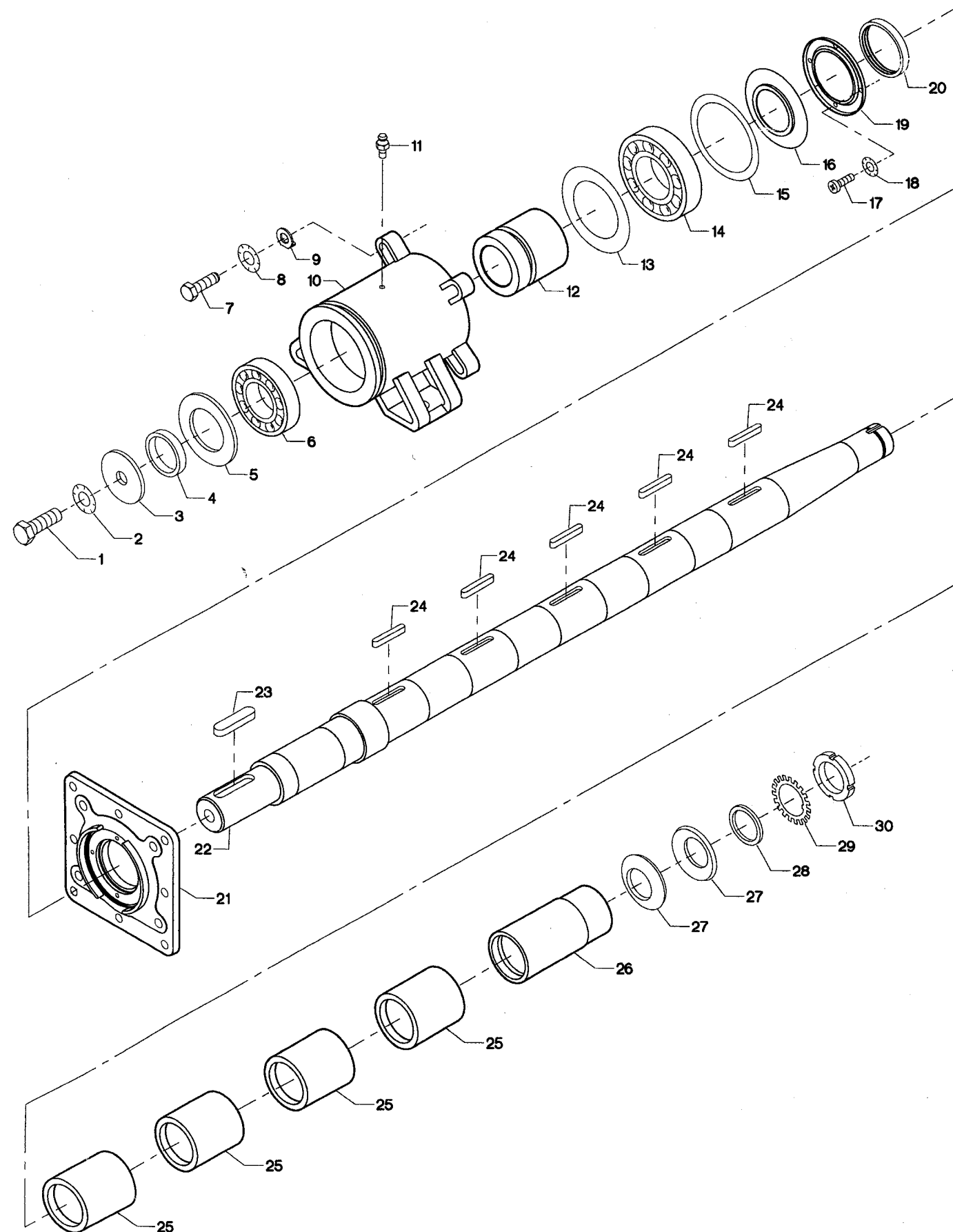
SUC 1000 TR

Suction blower - tractor powered



Spare parts list

SUC 1000 TR



Spare parts list / SUC 1000 TR. Date: 07.2026

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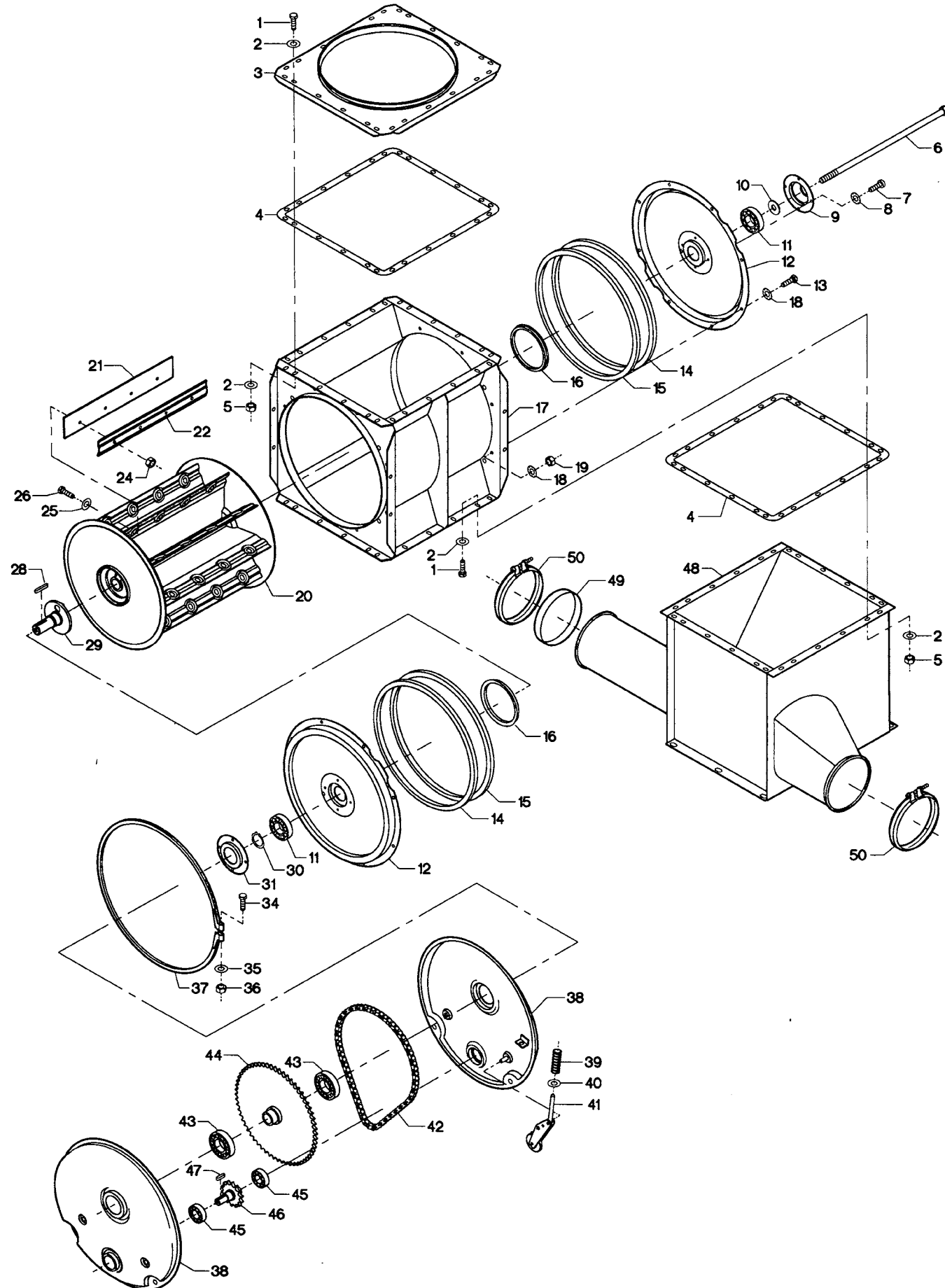
SUC 1000 TR

This exploded view diagram illustrates the assembly of the SUC 1000 TR vacuum cleaner. The components are numbered as follows:

- 1:** Motor and drive shaft assembly.
- 2, 3, 5, 6, 7, 8, 9, 10, 15, 16, 18, 19, 20, 21, 22, 23, 24, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40:** Various rollers, brushes, bearings, and fasteners.
- 11, 12, 13, 14, 17, 25:** Main housing and structural components.

The diagram shows the motor at the top left, with the drive shaft passing through a series of rollers and brushes. The main housing is shown in the center, with the rollers and brushes being assembled into it. The bottom right shows the final assembly of the rollers and brushes.

[illegible]

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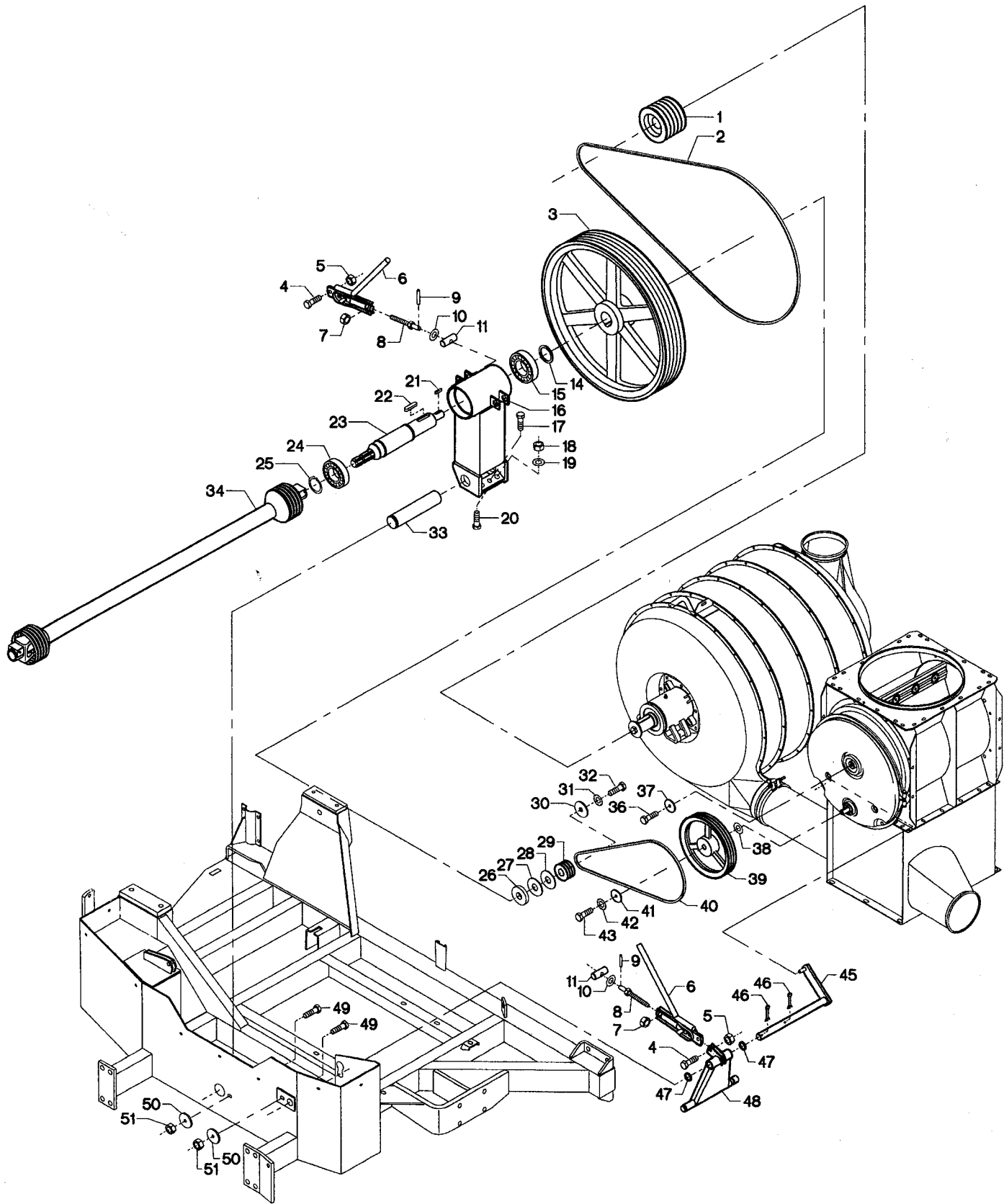
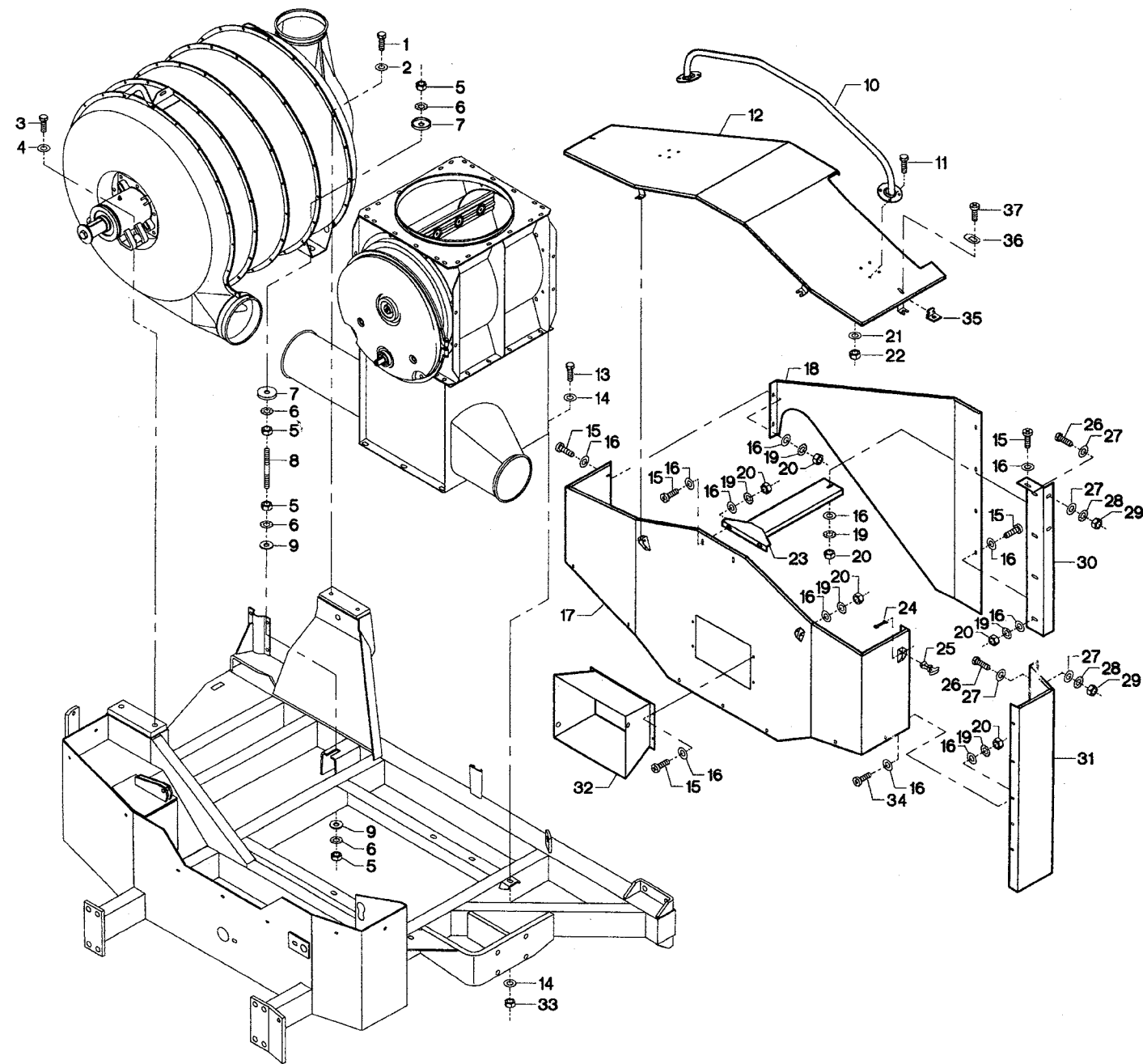


Fig.		Part no.	Pieces	Notes
1		121 150 161	1	V-belt pulley SPB 130 with 5 grooves
2		100 403 099	5	Raw edge moulded notch V-belt SPB 2800 REX, set 5
3		121 150 018	1	V-belt pulley SPB 630 with 5 grooves
4		100 306 044	2	Set screw M12 x 40 mm
5		100 316 005	2	Lock nut M12
6		121 131 115	2	Nut M16
7		100 315 020	2	
8		121 131 129	2	
9		100 333 018	2	
10		100 331 008	2	Slotted spring pin $\varnothing 6$ x 32 mm
11		121 131 285	2	Flat washer M16
14		121 131 288	1	
15		100 401 041	1	
16		121 150 013	1	
17		100 306 055	1	Set screw M16 x 40 mm
18		100 315 020	2	Nut M16
19		100 332 006	2	
20		100 306 056	2	
21		100 405 015	1	
22		100 405 010	1	Star washer M16
23		100 306 056	2	Set screw M16 x 45 mm
24		100 405 015	1	Key 8 x 7 x 36 mm
25		100 405 010	1	Key 16 x 10 x 63 mm
26		121 140 178	1	Entry shaft
27		100 401 013	1	
28		100 407 015	1	
29		121 150 244	1	
30		121 150 213	1	Ball bearing # 6212 - 2RS1
31		121 150 213	1	Circlip $\varnothing 60$ x 2 mm
32		121 150 213	1	Spacer $\varnothing 75$ mm x 13 mm
33		121 150 213	1	Filler 1 mm
34		121 150 214	1	Entry shaft complete. Incl. items 14 - 32
35		121 150 017	1	
36		121 121 079	1	
37		100 332 006	1	
38		100 306 055	1	Star washer M16
39		121 150 020	1	Set screw M16 x 40 mm
40		121 150 245	1	
41		199 073 340	1	
42		100 306 017	1	
43		121 000 021	1	Flat washer $\varnothing 42/9$ x 3 mm
44		100 331 009	1	Flat washer M20
45		121 150 016	1	
46		100 403 100	3	
47		121 000 021	1	
48		100 332 003	1	V-belt pulley SPZ 250 with 3 grooves
49		100 308 002	1	Raw edge moulded notch V-belt SPZ 1362 REX, set 3
50		121 150 119	1	
51		100 333 059	2	
52		121 140 161	2	
53		121 140 069	1	Flat washer $\varnothing 42/9$ x 3 mm
54		100 306 029	2	Star washer M8
55		121 140 168	2	
56		100 316 004	2	
57		100 316 004	2	
58				Set screw M8 x 25 mm
59				Split pin $\varnothing 6.3$ x 32 mm
60				Set screw M10 x 25 mm
61				Lock nut M10

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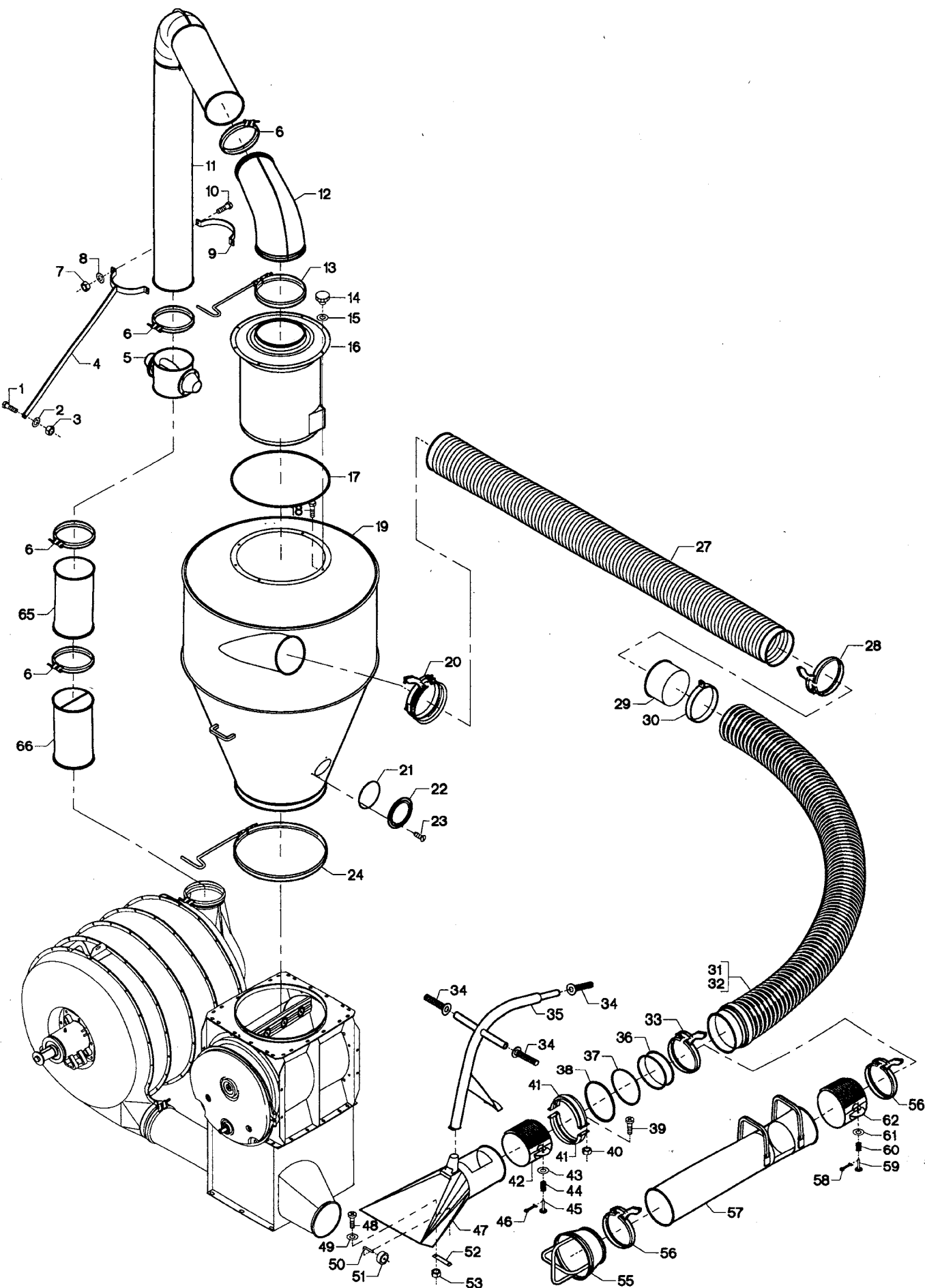
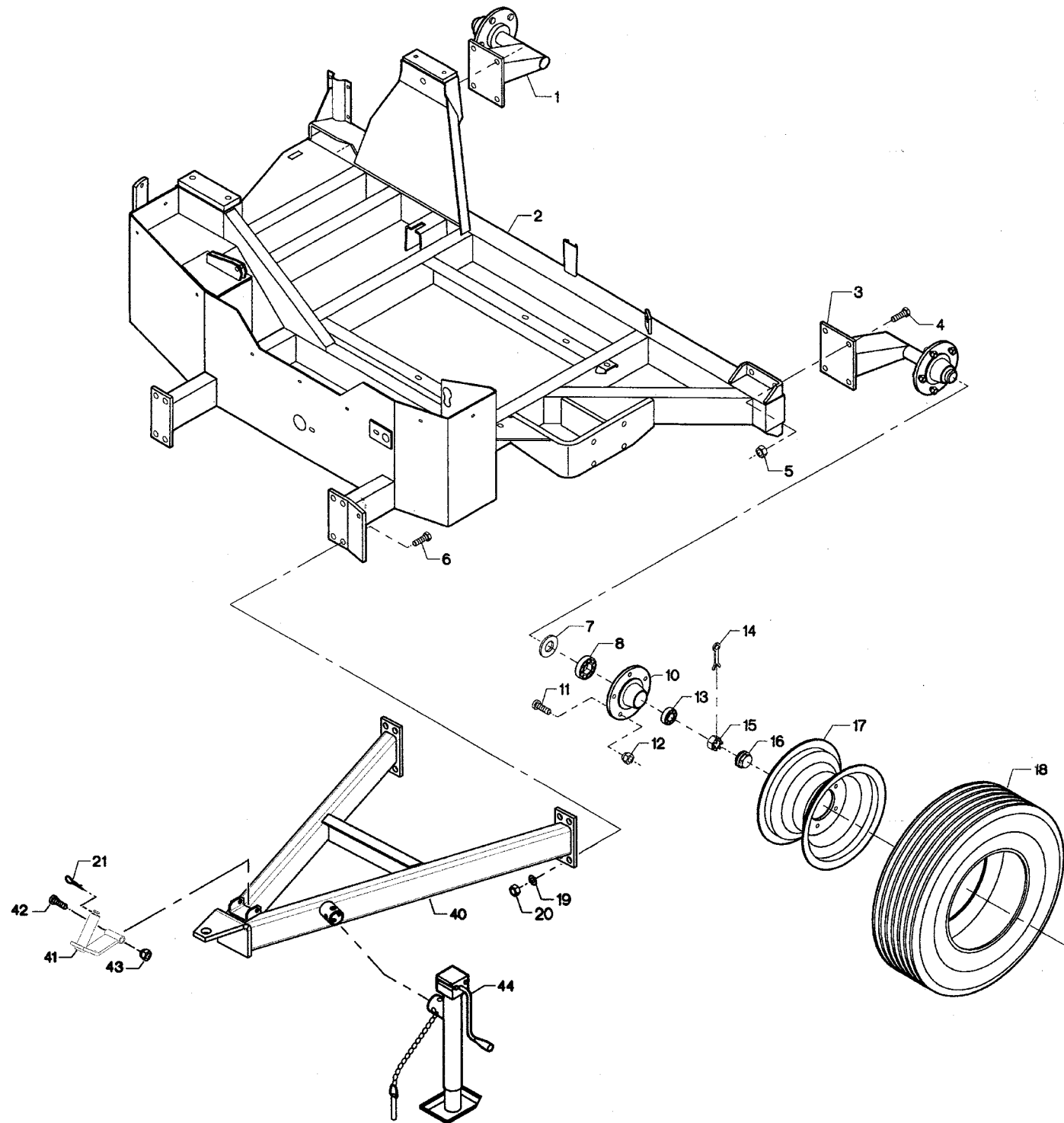


Fig.		Part no.	Pieces	Notes
1		100 308 002	1	Set screw M8 x 25 mm
2		100 332 003	1	Star washer M8
3		100 315 007	1	Nut M8
4		121 150 133	1	
5		121 150 186	1	
6		122 000 857	4	Clamp with bolt OK160
7		100 315 007	2	Nut M8
8		100 332 003	2	Star washer M8
9		121 140 174	1	
10		100 308 032	2	Set screw M8 x 35 mm
11		121 150 139	1	
12		121 140 175	1	
13		121 150 190	1	Clamp with bolt OK200
14		100 414 050	5	Star handle M8
15		100 331 013	5	Flat washer M8
16		121 150 260	1	
17		121 100 303	-	Sealing strip. Indicate length 1.3 m when ordering
18		100 308 002	5	Set screw M8 x 25 mm
19		121 150 055	1	
20		122 000 716	1	Quick release clamp OK160
21		121 000 090	1	
22		121 000 089	1	
23		100 323 011	4	Self-tapping screw # 8 x 5/16"
Cpl:		121 150 056	1	Cyclon with OK375 complete. Incl. items 14 - 23
24		131 040 049	1	Clamp with bolt OK375
28		122 000 825	1	Quick release clamp OKR160
29		121 000 775	2	
30		100 420 172	2	Clamp
Cpl:		121 000 639	1	Steel suction pipe complete. Incl. items 27 + 28
Cpl:		121 000 645	1	Suction pipe 2.6 m complete. Incl. items 28 + 29 + 30 + 31
Cpl:		121 000 650	1	Suction pipe 3.8 m complete. Incl. items 28 + 29 + 30 + 32
33		122 000 800	1	Quick release clamp OKR160
34		100 414 016	3	Handle
Cpl:		121 130 273	1	Handle complete. Incl. items 34 + 35
36		121 130 199	1	Pipe OK160, 50 mm
37		121 130 197	1	O-ring
38		121 130 236	1	Sealing ring
39		100 321 015	4	Torx screw M6 x 15 mm
40		100 316 002	4	Lock nut M6
41		121 130 198	2	
42		121 130 100	1	
43		100 331 013	1	Flat washer M6
44		121 120 116	1	Spring
45		121 120 113	1	
46		100 333 000	1	Split pin ø2 x 15 mm
47		121 130 270	1	Suction head
48		100 321 013	2	Torx screw M6 x 10 mm
49		100 331 004	2	Flat washer M6
50		121 130 211	2	Wheel axle
51		100 412 006	2	Wheel
52		121 130 210	1	
53		100 315 028	2	Nut M6
Cpl:		121 130 265	1	Suction head complete. Incl. items 34 - 53
55		121 150 178	1	
56		122 000 825	2	Quick release clamp OKR160
57		121 150 180	1	Suction head
58		100 333 000	1	Split pin ø2 x 15 mm
59		121 120 113	1	
60		121 120 116	1	Spring
61		100 331 013	1	Flat washer M6
62		121 130 100	1	
Cpl:		121 150 181	1	Suction head complete. Incl. items 55 - 62
65		121 150 273	1	
66		121 150 270	1	

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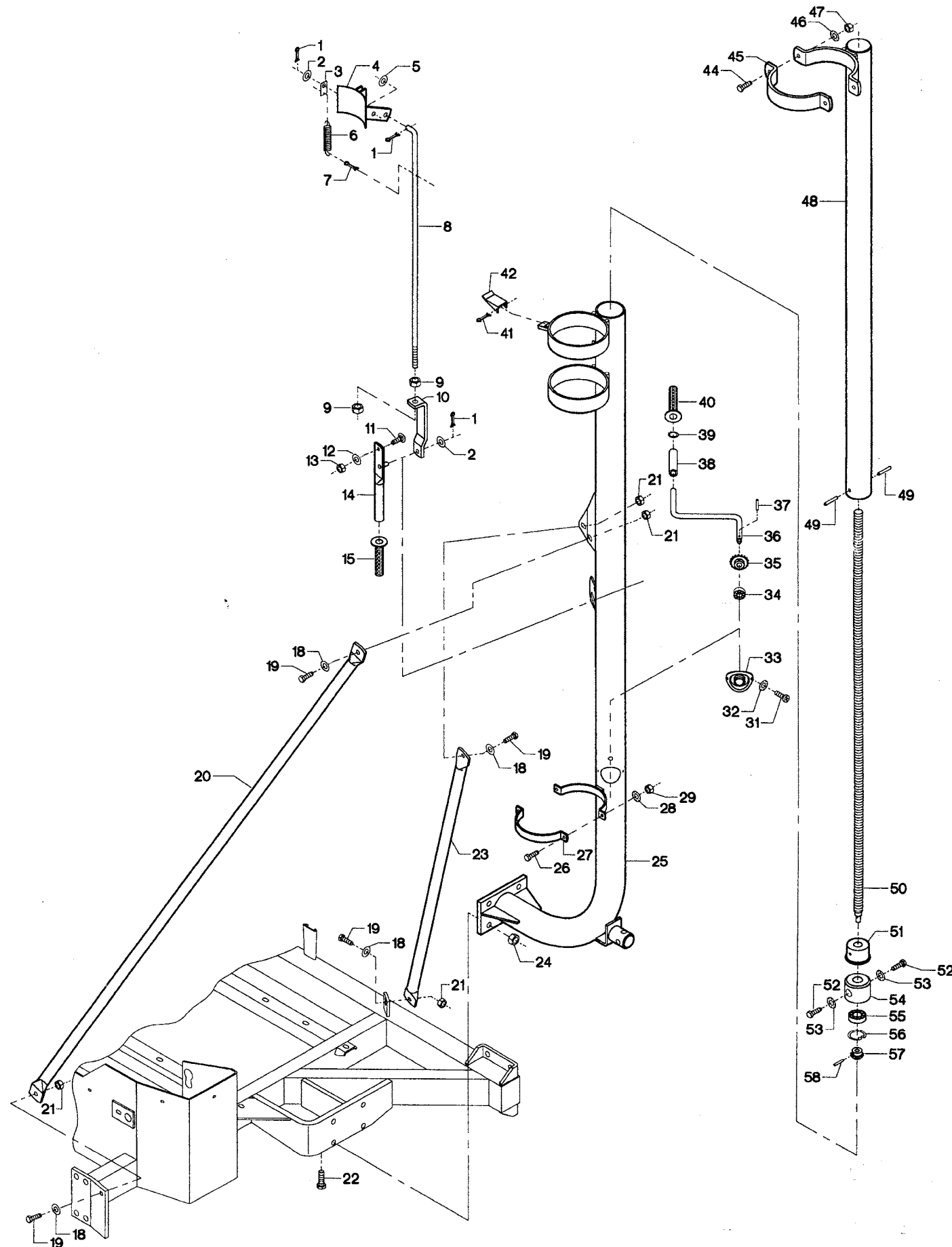
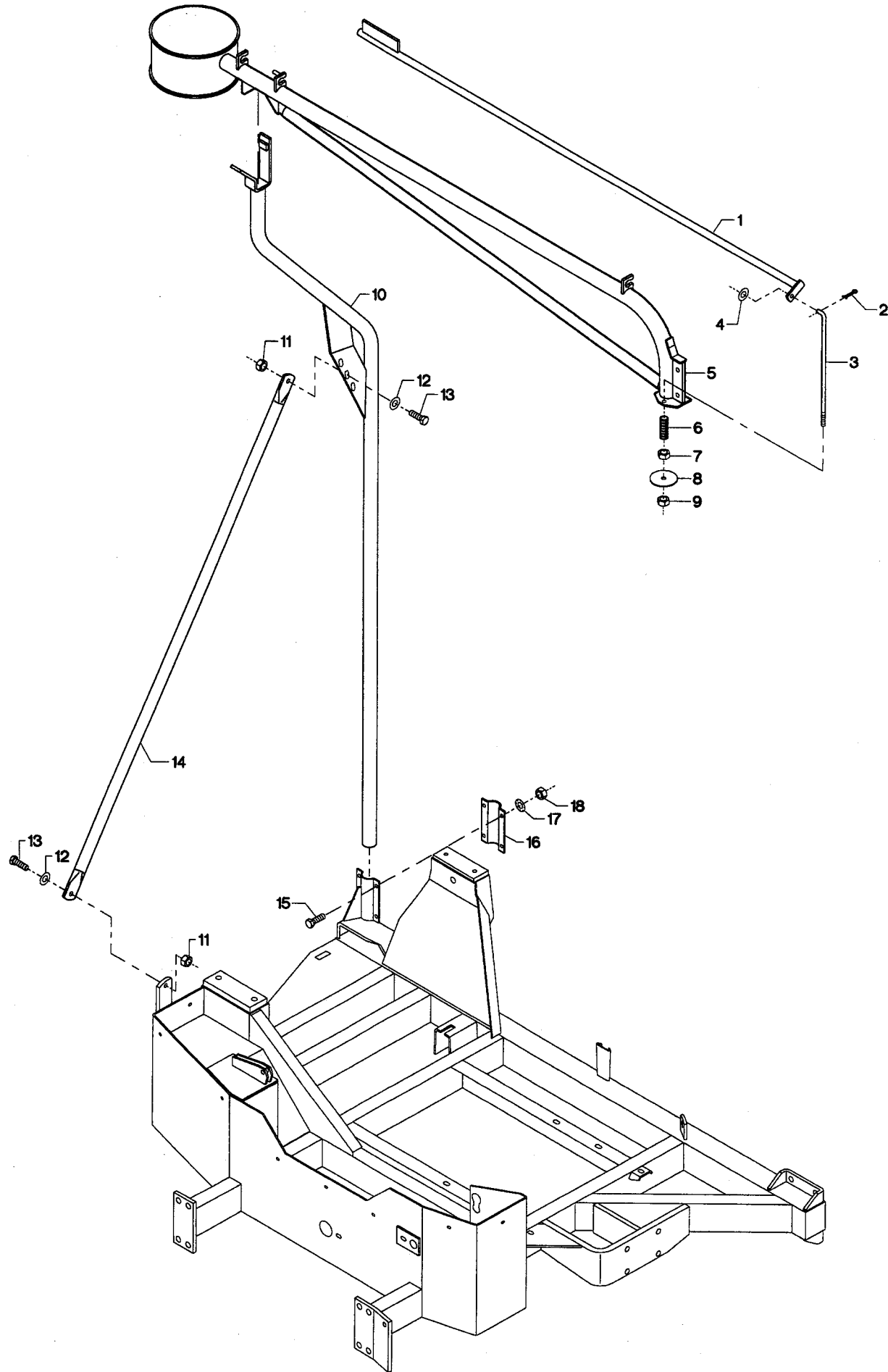
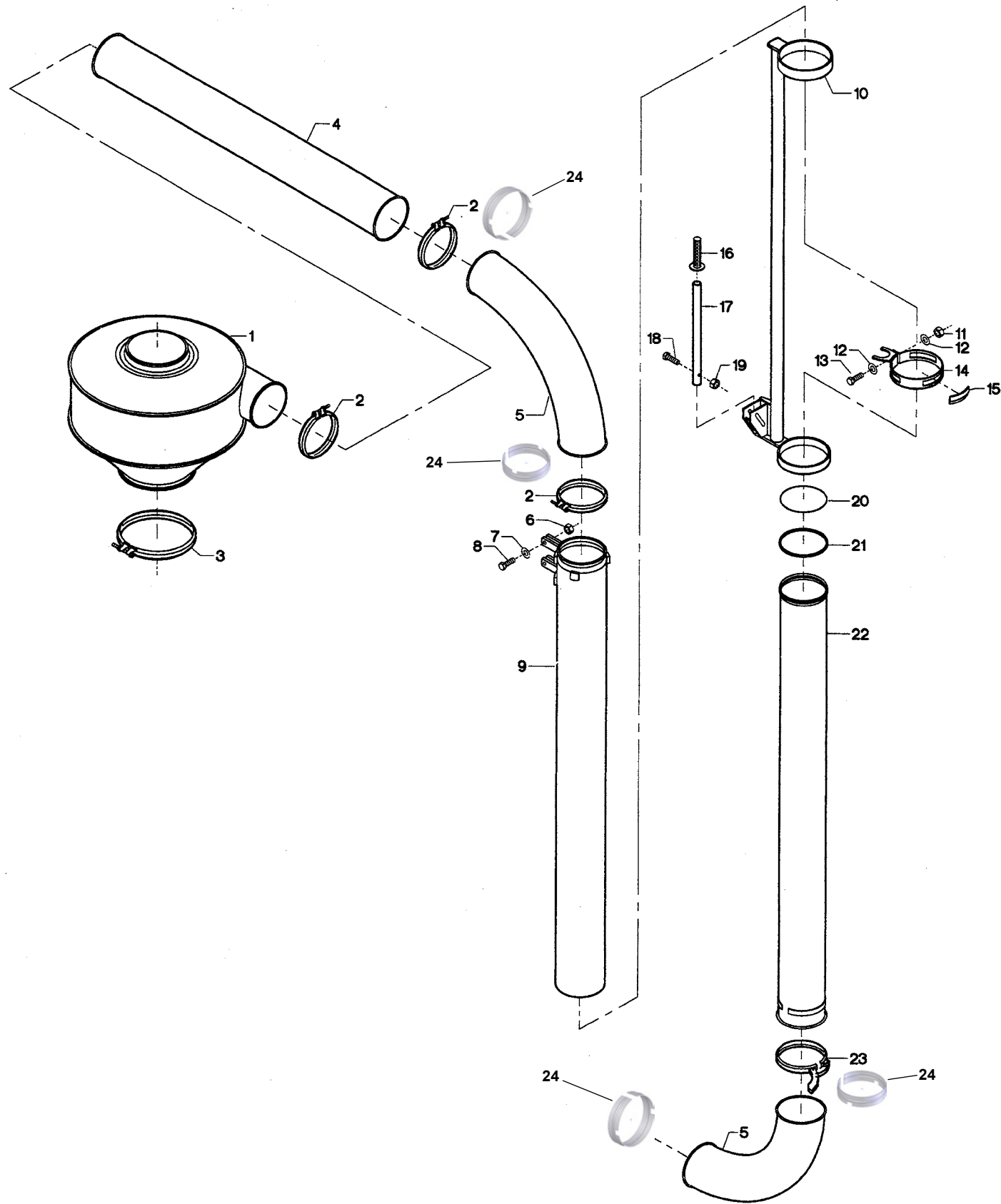


Fig.		Part no.	Pieces	Notes
1		100 333 002	3	Split pin ø3 x 30 mm
2		100 331 007	2	Flat washer M12
3		121 134 258	1	
4		121 134 164	1	
5		100 331 008	1	Flat washer M16
6		122 000 350	1	Spring ø14 mm
7		100 333 003	1	Split pin ø4 x 25 mm
8		121 134 234	1	
9		100 315 020	2	Nut M16
10		121 134 233	1	
11		100 311 030	1	Coach bolt M10 x 25 mm
12		100 331 006	1	Flat washer M10
13		100 316 004	1	Lock nut M10
14		121 134 286	1	
15		100 414 016	1	
18		100 331 007	4	Flat washer M12
19		100 304 033	4	Set screw M12 x 35 mm
20		121 150 184	1	
21		100 316 005	4	Lock nut M12
22		100 306 057	4	Set screw M16 x 50 mm
23		121 134 224	1	
24		100 316 006	4	Lock nut M16
25		121 134 288	1	
26		100 308 032	2	Set screw M8 x 35 mm
27		121 140 174	1	
28		100 332 003	2	Star washer M8
29		100 315 012	2	Nut M8
31		100 321 013	2	Torx screw M6 x 10 mm
32		100 332 002	2	Star washer M6
33		121 134 207	1	
34		100 401 077	1	Ball bearing # 6200 - 2RS1/C3
35		121 134 202	1	
36		121 134 168	1	
37		100 333 018	1	Slotted spring pin ø6 x 32 mm
38		121 134 367	1	
39		100 407 028	1	Circlip ø15 x 1 mm
40		100 414 016	1	
41		100 333 035	1	Split pin ø5 x 30 mm
42		121 134 259	1	
44		100 304 033	2	Set screw M12 x 35 mm
45		121 134 177	1	
46		100 332 005	2	Star washer M12
47		100 315 016	2	Nut M12
48		121 134 172	1	
49		100 333 038	2	Slotted spring pin ø 8 x 20 mm
50		121 134 370	1	
51		121 134 371	1	
52		100 304 032	2	Set screw M12 x 30 mm
53		100 332 005	2	Star washer M12
54		121 134 369	1	
55		100 401 006	1	Ball bearing # 6304 - 2RS
56		100 407 019	1	Circlip ø52 x 2 mm
57		121 134 203	1	
58		100 333 018	1	Slotted spring pin ø6 x 32 mm

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SUC 1000 TR



Spare parts list / SUC 1000 TR. Date: 07.2026

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