Drying and Storage

# Wooden Silos for Indoor Drying and Storage of Grain

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# **KCT / KCE / KC** Wooden Silos

## Safe Storage

Safe storage is all about creating an environment in which ever present, dormant fungi and bacteria do not have enough moisture to develop toxins. Storage with maximum protection against pests demands a fairly low grain moisture and temperature. Optimum condition for such environments is secured with a Kongskilde wooden silo. Wooden panels with louvered aluminium strips ensure an evenly distributed radial airflow. Aeration can work with both full and partly full silos.

## Filling and Emptying

Filling and emptying are both important factors for the functioning of the silo. Even distribution around the central ventilation pipe is ensured by means of the filling distributor. During emptying, the emptying device ensures that layer by layer of crop is emptied from the top of the silo and that moisture content of the delivered grain is even by mixing grain from the area near the ventilation pipe with those that are peripheral.

KCE Emptying Device

## Drying in Partly Full Silos

The distance that air travels through the grain must be the same from any point of the ventilation pipe. If a small batch is to be dried, it is therefore necessary to reduce the height of the ventilation pipe. This is done with a moveable canvas bag over a heavy frame.

To show the position of the valve in the ventilation pipe, an indicator is installed on the outside of the silo wall, making it very easy to adjust for drying of partly full silo. The drying process is gentle and safe as it dries at low air temperatures, even for large seeds with high moisture content.

Heat consumption for drying depends on the condition of the crop. As a general guideline, it takes 1,200 kcal/kg$H_2O$ removed. Therefore with sufficient air volume, the capacity at the heat source in kcal/h determines the drying time.

The parts are easy to assemble, and illustrated mounting instructions are packed with the silo sections.

## A Modular Concept for Easy Assembly

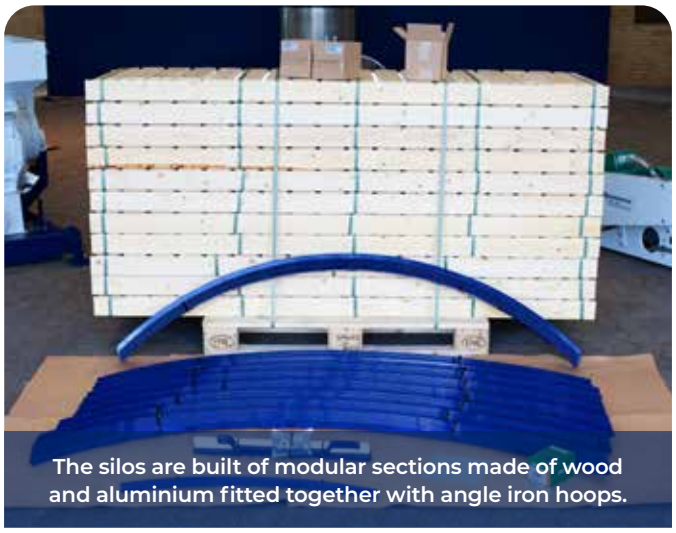
The silos are built of modular sections made of wood and aluminium fitted together with angle iron hoops. The galvanised central ventilation pipe comes in sections as well. With this panel system, many different sizes can be built from the same basic components. The modular sections are produced and packed to minimise shipping costs.

## Assembly

Assembly is done locally. The parts are easy to assemble, and illustrated mounting instructions are packed with the silo sections

## Worldwide Installations

Large grain storage installations have been designed and manufactured by Kongskilde and delivered in Indonesia, Malaysia, Philippines, Japan, Brazil, Paraguay, Mexico, Nigeria, Liberia, Kenya, Denmark, Croatia, Hungary, Portugal, the UK, Sweden, and many others.



The silos are built of modular sections made of wood and aluminium fitted together with angle iron hoops.

# **KCT** Batch Drier

## With Self-Emptying Flow Base Bottom

Kongskilde KCT 20 - 27 batch driers are used for drying several kinds of free flowing crops. The drying capacity ranges from 0.7 up to 2.0 t/h at low temperature. The batch driers operate with the Kongskilde HVL low-pressure high-volume blowers and oil, gas, or hot water heaters.

Kongskilde batch driers offer a gentle drying process to seed producers. The method of drying at low air temperatures is safe and gentle even for large seeds with high moisture content.

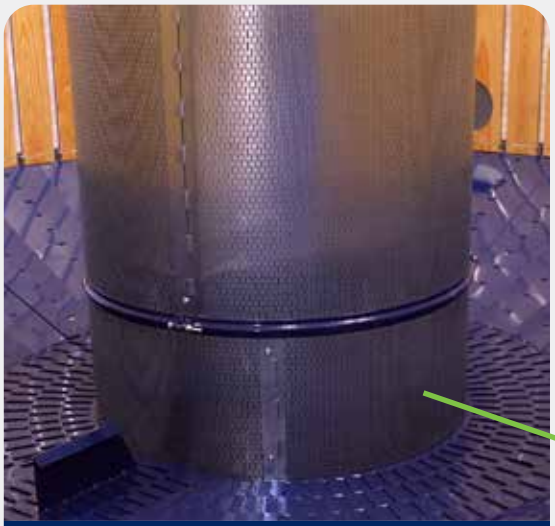
The KCT silo has a 770 mm perforated central pipe for higher air rates: 500 - 900 $m^3/m^3$ grain/h.

## Gentle and Economical Drying

The driers work according to the batch principle. In the KCT driers, air travels radially through the grain from a centrally placed, perforated ventilation pipe and is exhausted through a wall with louvered openings in the aluminium strips. The air is heated to 15-30°C above the ambient air temperature. The drying cycle includes a cooling period. A typical drying sequence lasts 10-25 hrs.

## Self-Emptying

Kongskilde KCT batch drier has a self-emptying flow base bottom. When emptying the silo, the drying air will guide the last of the material in the silo to the outlet, so that the silo will be left empty. This function requires a blower, e.g. HVL 55 or bigger.



KCT Batch Drier Bottom

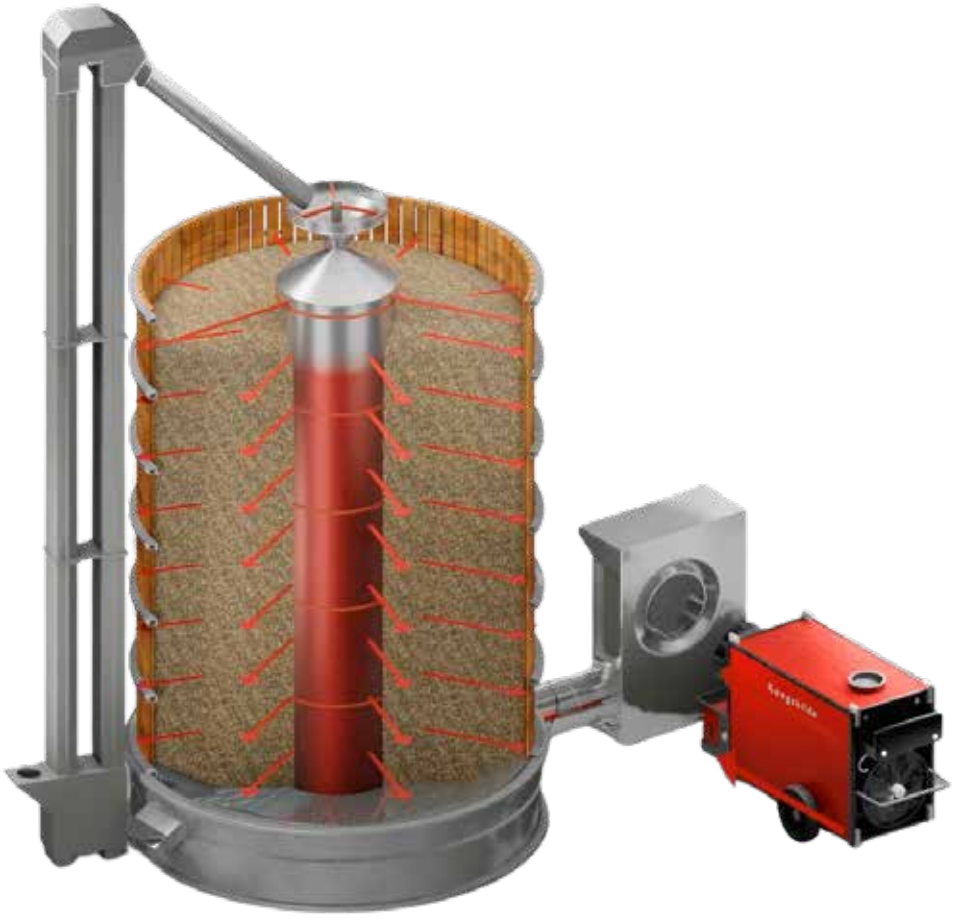
# **KCT** Drying Capacity

## Holding Capacities and Drying Times

Specification examples for KCT driers used with Kongskilde HVL blowers

| Type | Total Height (m) | $m^3$ | Content (t) 750 kg/$m^3$ | Blower HVL | Air Rate $m^3/m^3$grain/h | Heat Capacity kcal/h | Needed Heat Capacity kW | Drying Time Hours | Δ°C | Max. $H^2O$ % |
|---|---|---|---|---|---|---|---|---|---|---|
| 20/30 | 3.8 | 7.1 | 5.3 | 30 | 802 | 68,000 | 79 | 5.3 | 30 | 25 |
| 20/36 | 4.4 | 8.6 | 6.5 | 30 | 696 | 70,000 | 81 | 6.1 | 30 | 25 |
| 20/42 | 5.0 | 10.2 | 7.7 | 30 | 615 | 72,000 | 84 | 6.9 | 30 | 25 |
| 20/48 | 5.6 | 11.8 | 8.9 | 30 | 552 | 73,000 | 85 | 7.7 | 30 | 25 |
| 20/54 | 6.2 | 13.3 | 10 | 55 | 885 | 131,000 | 152 | 4.8 | 30 | 25 |
| 20/60 | 6.8 | 14.9 | 11.2 | 55 | 814 | 133,000 | 155 | 5.2 | 30 | 25 |
| 20/66 | 7.4 | 16.5 | 12.4 | 55 | 759 | 135,000 | 157 | 5.6 | 30 | 25 |
| 27/36 | 4.4 | 16.6 | 12.5 | 55 | 611 | 113,000 | 131 | 6.9 | 30 | 25 |
| 27/42 | 5.0 | 19.6 | 14.7 | 55 | 557 | 120,000 | 140 | 7.6 | 30 | 25 |
| 27/48 | 5.6 | 22.7 | 17 | 100 | 701 | 172,000 | 200 | 6 | 30 | 25 |
| 27/54 | 6.2 | 25.7 | 19.3 | 100 | 651 | 179,000 | 208 | 6.5 | 30 | 25 |
| 27/60 | 6.8 | 28.7 | 21.5 | 100 | 606 | 185,000 | 215 | 3.3 | 30 | 25 |
| 27/66 | 7.4 | 31.8 | 23.9 | 100 | 565 | 189,000 | 220 | 7.5 | 30 | 25 |

*18-14% moisture reduction.*
*Based on air temperature 20˚C heated to 50˚C.*
*For seed grain the recommended max. drying air temperature is 40˚C.*
*Other combinations with larger HVL blowers are available.*
*Larger KCT silo models are available on request.*



**The drying process is gentle and safe as it dries at low air temperatures, even for large seeds with high moisture content.**

# **KCE** Drying and Storage Silo

## Indoor Silos for Ventilated Storage

The Kongskilde KCE ventilation and storage silos are used for indoor storage of grain such as high-quality feed grain, malting barley, seed grain, and other heavy free-flowing seeds. Under tropical conditions, the indoor wooden silo concept avoids condensation problems in the grain.

## Safe Storage

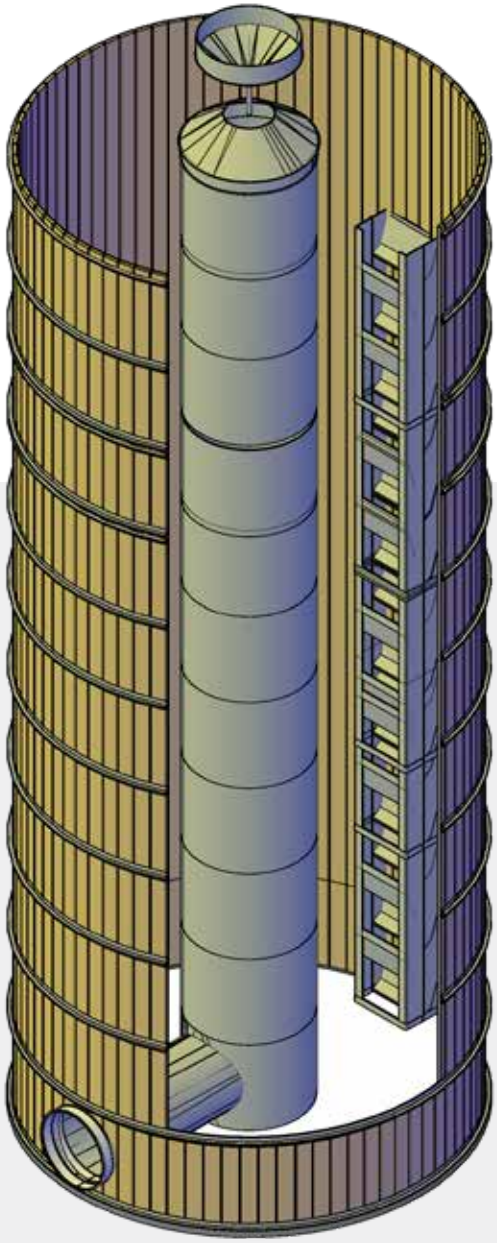
The KCE storage silo is superior when it comes to offering safe storage. For this reason, the KCE is often chosen for high-priced quality products such as seed grain, malting barley, and, especially in tropical regions, feed grain.

## Aeration System

The KCE silo has a 770 mm perforated central pipe for higher air rates: 100 - 900 $m^3/m^3$ grain/h. All wall panels have louvered aluminium strips ensuring an evenly distributed radial airflow. Aeration can work with both full and partly full silos.

## Drying in the KCE Silo

The KCE allows for grain drying without recirculation. It can dry grain from 20% with large volumes of mainly unheated air. However, the silo diameter is a determining factor in this context. In principle, the KCE is a storage drying facility. The KCE is especially applicable to sensitive seed such as peas, beans and other seeds which may loose germination ability in conveying systems.



# KCE Drying Capacity

## Holding Capacities and Drying Times

Specification examples for KCE driers used with Kongskilde HVL blowers

| Type | Total Height (m) | $m^3$ | Content (t) 750 kg/$m^3$ | Blower HVL | Air Rate $m^3/m^3$grain/h | Heat Capacity kcal/h | Needed Heat Capacity kW | Drying Time Hours | Δ°C | Max. $H^2O$ % |
|---|---|---|---|---|---|---|---|---|---|---|
| 20/24 | 3.2 | 6.4 | 4.8 | 30 | 926 | 65,000 | 76 | 4.6 | 30 | 25 |
| 20/30 | 3.7 | 8 | 6 | 30 | 802 | 68,000 | 79 | 5.3 | 30 | 25 |
| 20/36 | 4.3 | 9.6 | 7.2 | 30 | 696 | 70,000 | 81 | 6.1 | 30 | 25 |
| 20/42 | 4.9 | 11.1 | 8.3 | 30 | 615 | 72,000 | 84 | 6.9 | 30 | 25 |
| 20/48 | 5.5 | 12.7 | 9.5 | 30 | 552 | 73,000 | 85 | 7.7 | 30 | 25 |
| 20/54 | 6.1 | 14.3 | 10.7 | 55 | 885 | 131,000 | 152 | 4.8 | 30 | 25 |
| 20/60 | 6.7 | 15.8 | 11.9 | 55 | 814 | 133,000 | 155 | 5.2 | 30 | 25 |
| 20/66 | 7.3 | 17.4 | 13.1 | 55 | 759 | 135,000 | 157 | 5.6 | 30 | 25 |
| 27/30 | 3.7 | 15.6 | 11.7 | 55 | 676 | 105,000 | 122 | 6.3 | 30 | 25 |
| 27/36 | 4.3 | 18.6 | 14 | 55 | 611 | 113,000 | 131 | 6.9 | 30 | 25 |
| 27/42 | 4.9 | 21.7 | 16.3 | 55 | 557 | 120,000 | 140 | 7.6 | 30 | 25 |
| 27/48 | 5.5 | 24.7 | 18.5 | 100 | 701 | 172,000 | 200 | 6 | 30 | 25 |
| 27/54 | 6.1 | 27.7 | 20.8 | 100 | 651 | 179,000 | 208 | 6.5 | 30 | 25 |
| 27/60 | 6.7 | 30.8 | 23.1 | 100 | 606 | 185,000 | 215 | 7.0 | 30 | 25 |
| 27/66 | 7.3 | 33.8 | 25.4 | 100 | 565 | 189,000 | 220 | 7.5 | 30 | 25 |

*18-14% moisture reduction.*

*Based on air temperature 20°C heated to 50°C. For seed grain the recommended max. drying air temperature is 40°C.*

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| 33/36 | 4.4 | 31.3 | 23.5 | 55 | 311 | 38,000 | 44 | 34 | 12 | 25 |
| 33/42 | 5 | 36.2 | 27.2 | 100 | 388 | 56,000 | 65 | 27 | 12 | 25 |
| 33/48 | 5.6 | 41.1 | 30.8 | 100 | 368 | 60,000 | 70 | 29 | 12 | 25 |
| 33/54 | 6.2 | 46.1 | 34.6 | 100 | 344 | 63,000 | 73 | 31 | 12 | 25 |
| 33/60 | 6.8 | 51 | 38.3 | 100 | 325 | 66,000 | 77 | 33 | 12 | 25 |
| 33/66 | 7.4 | 56 | 42 | 100 | 309 | 68,000 | 79 | 34 | 12 | 25 |
| 33/72 | 8 | 60.9 | 45.7 | 150 | 340 | 82,000 | 95 | 31 | 12 | 25 |
| 33/78 | 8.6 | 65.8 | 49.4 | 150 | 323 | 84,000 | 98 | 33 | 12 | 25 |

*18-14% moisture reduction.*

*Based on air temperature 20°C heated to 32°C.*

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| 40/42 | 5.6 | 54.5 | 40.9 | 55 | 175 | 28,000 | 33 | 81 | 9 | 21 |
| 40/48 | 6.2 | 61.7 | 46.3 | 100 | 225 | 41,000 | 48 | 63 | 9 | 21 |
| 40/54 | 6.8 | 69 | 51.8 | 100 | 214 | 44,000 | 51 | 66 | 9 | 21 |
| 40/60 | 7.4 | 76.2 | 57.2 | 100 | 206 | 47,000 | 55 | 69 | 9 | 21 |
| 40/66 | 8 | 83.5 | 62.6 | 100 | 192 | 48,000 | 56 | 73 | 9 | 21 |
| 40/72 | 8.6 | 90.8 | 68.1 | 100 | 181 | 49,000 | 57 | 78 | 9 | 21 |
| 40/78 | 9.2 | 98 | 73.5 | 100 | 173 | 50,000 | 58 | 82 | 9 | 21 |

*18-14% moisture reduction.*

*Based on air temperature 20°C heated to 29°C.*

*Larger KCE silo models are available on request.*

# KCE Drying Capacity

## Holding Capacities and Drying Times

Specification examples for KCE driers used with Kongskilde HVL blowers

| Type | Total Height (m) | $m^3$ | Content (T) 750 kg/$m^3$ | Blower HVL | Air Rate $m^3/m^3$grain/h | Heat Capacity kcal/h | Needed Heat Capacity kW | Drying Time Hours | ΔºC | Max. $H^2O$ % |
|---|---|---|---|---|---|---|---|---|---|---|
| 47/48 | 6.8 | 85.8 | 64.4 | 100 | 153 | 30,000 | 35 | 118 | 7 | 19 |
| 47/54 | 7.4 | 95.8 | 71.9 | 100 | 147 | 32,000 | 37 | 124 | 7 | 19 |
| 47/60 | 8.0 | 105.8 | 79.4 | 100 | 141 | 35,000 | 41 | 128 | 7 | 19 |
| 47/66 | 8.6 | 115.8 | 86.9 | 100 | 135 | 36,000 | 42 | 134 | 7 | 19 |
| 47/72 | 9.2 | 125.8 | 94.4 | 100 | 128 | 37,000 | 43 | 142 | 7 | 19 |
| 47/78 | 9.8 | 135.9 | 101.9 | 100 | 122 | 38,000 | 44 | 149 | 7 | 19 |

*18-14% moisture reduction. Based on air temperature 20˚C heated to 27˚C.*

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| 53/54 | 7.4 | 127.9 | 95.9 | 150 | 120 | 25,000 | 29 | 159 | 5 | 17 |
| 53/60 | 8.0 | 141.1 | 105.8 | 150 | 117 | 27,000 | 31 | 162 | 5 | 17 |
| 53/66 | 8.6 | 154.3 | 115.7 | 150 | 112 | 29,000 | 34 | 170 | 5 | 17 |
| 53/72 | 9.2 | 167.5 | 125.6 | 250 | 134 | 37,000 | 43 | 142 | 5 | 17 |
| 53/78 | 9.8 | 180.8 | 135.6 | 250 | 129 | 39,000 | 45 | 147 | 5 | 17 |

*17-14% moisture reduction. Based on air temperature 20˚C heated to 25˚C.*

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| 60/54 | 7.4 | 163.2 | 122.4 | 250 | 109 | 18,000 | 21 | 194 | 3 | 16 |
| 60/60 | 8.0 | 181.8 | 136.4 | 250 | 107 | 19,000 | 22 | 198 | 3 | 16 |
| 60/66 | 8.6 | 198.6 | 149.0 | 250 | 105 | 21,000 | 24 | 202 | 3 | 16 |
| 60/72 | 9.2 | 215.4 | 161.6 | 250 | 103 | 22,000 | 26 | 206 | 3 | 16 |
| 60/78 | 9.8 | 232.3 | 174.2 | 250 | 101 | 23,000 | 27 | 210 | 3 | 16 |

*16-14% moisture reduction. Based on air temperature 20˚C heated to 23˚C.*

*Larger KCE silo models are available on request.*

# **KC** Storage Silo

## Indoor Silos for Ventilated Storage

The Kongskilde KC storage silos are used for indoor storage of grain such as high-quality feed grain, malting barley, seed grain, and other heavy free-flowing seeds. Under tropical conditions, the indoor wooden silo concept avoids condensation problems in the grain.

## Aeration System

The KC silo has a 280 mm perforated central pipe for air rates of 20 - 60 $m^3$/tons/h. All wall panels have louvered aluminium strips ensuring an evenly distributed radial airflow. Aeration can work with both full and partly full silos.

## Aerating in the KC Silo

In principle, the KC silo is an aerated storage facility. The smaller KC silo can dry grain from 18%. However, the silo diameter is a determining factor in this context. We recommend the TRL 75 blower for drying and conditioning of grain in KC silos.

## Safe Storage

The KC storage silo is superior when it comes to offering safe storage. For this reason, the KC is often chosen for high-priced quality products such as seed grain, malting barley, and, especially in tropical regions, feed grain.

**The galvanised central ventilation pipe is also delivered in sections for easy assembly.**

**The silos are built of modular sections made of wood and aluminium fitted together with angle iron hoops.**


KC Storage Silo

# KC Drying Capacity

## Holding Capacities and Drying Times

| Type | Total Height (m) | Diameter (m) | $m^3$ | Tons 750 kg/$m^3$ | Drying Time Hours |
|---|---|---|---|---|---|
| 20/24 | 3.2 | 2 | 8 | 6 | 41 |
| 20/30 | 3.7 | 2 | 9 | 7 | 51 |
| 20/36 | 4.3 | 2 | 11 | 8 | 61 |
| 20/42 | 4.9 | 2 | 13 | 10 | 72 |
| 20/48 | 5.5 | 2 | 15 | 11 | 82 |
| 20/54 | 9.1 | 2 | 17 | 12 | 92 |
| 20/60 | 6.7 | 2 | 18 | 14 | 102 |
| 20/66 | 7.3 | 2 | 20 | 15 | 112 |
| 27/30 | 3.7 | 2.7 | 17 | 13 | 93 |
| 27/36 | 4.3 | 2.7 | 20 | 15 | 112 |
| 27/42 | 4.9 | 2.7 | 24 | 18 | 131 |
| 27/48 | 5.5 | 2.7 | 27 | 20 | 149 |
| 27/54 | 6.1 | 2.7 | 30 | 23 | 168 |
| 27/60 | 6.7 | 2.7 | 33 | 25 | 187 |
| 27/66 | 7.3 | 2.7 | 37 | 27 | 206 |
| 33/30 | 3.7 | 3.3 | 27 | 20 | 148 |
| 33/36 | 4.3 | 3.3 | 32 | 24 | 178 |
| 33/42 | 4.9 | 3.3 | 37 | 28 | 207 |
| 33/48 | 5.5 | 3.3 | 42 | 32 | 237 |
| 33/54 | 6.1 | 3.3 | 48 | 36 | 267 |
| 33/6 | 6.7 | 3.3 | 53 | 39 | 296 |
| 33/66 | 7.3 | 3.3 | 58 | 43 | 326 |
| 33/72 | 7.9 | 3.3 | 63 | 47 | 356 |
| 33/78 | 8.5 | 3.3 | 68 | 51 | 386 |
| 33/84 | 9 | 3.3 | 80 | 60 | 416 |
| 33/90 | 10.2 | 3.3 | 93 | 70 | 446 |
| 33/96 | 10.8 | 3.3 | 117 | 88 | 476 |
| 40/30 | 3.7 | 4 | 42 | 31 | 214 |
| 40/36 | 4.3 | 4 | 49 | 37 | 258 |
| 40/42 | 4.9 | 4 | 57 | 42 | 300 |
| 40/48 | 5.5 | 4 | 64 | 48 | 342 |
| 40/54 | 6.1 | 4 | 71 | 54 | 384 |
| 40/60 | 6.7 | 4 | 79 | 59 | 428 |
| 40/66 | 7.3 | 4 | 86 | 65 | 470 |
| 40/72 | 7.9 | 4 | 94 | 71 | * |
| 40/78 | 8.5 | 4 | 111 | 84 | * |
| 40/84 | 9 | 4 | 142 | 106 | * |
| 40/90 | 10.2 | 4 | 193 | 145 | * |
| 40/96 | 10.8 | 4 | 281 | 211 | * |
| 47/30 | 3.7 | 4.7 | 57 | 43 | * |
| 47/36 | 4.3 | 4.7 | 67 | 50 | * |
| 47/42 | 4.9 | 4.7 | 77 | 58 | * |
| 47/48 | 5.5 | 4.7 | 87 | 66 | * |
| 47/54 | 6.1 | 4.7 | 98 | 73 | * |
| 47/60 | 6.7 | 4.7 | 108 | 81 | * |
| 47/66 | 7.3 | 4.7 | 118 | 89 | * |
| 47/72 | 7.9 | 4.7 | 128 | 96 | * |
| 47/78 | 8.5 | 4.7 | 138 | 104 | * |
| 47/84 | 9.0 | 4.7 | 149 | 111 | * |
| 47/90 | 10.2 | 4.7 | 159 | 119 | * |
| 47/96 | 10.8 | 4.7 | 169 | 127 | * |
| 53/30 | 3.7 | 5.3 | 74 | 56 | * |
| 53/36 | 4.3 | 5.3 | 88 | 66 | * |
| 53/42 | 4.9 | 5.3 | 101 | 76 | * |
| 53/48 | 5.5 | 5.3 | 115 | 86 | * |
| 53/54 | 6.1 | 5.3 | 128 | 96 | * |
| 53/60 | 6.7 | 5.3 | 141 | 106 | * |
| 53/66 | 7.3 | 5.3 | 155 | 116 | * |
| 53/72 | 7.9 | 5.3 | 168 | 126 | * |
| 53/78 | 8.5 | 5.3 | 181 | 136 | * |
| 53/84 | 9 | 5.3 | 195 | 146 | * |
| 53/90 | 10.2 | 5.3 | 208 | 156 | * |
| 53/96 | 10.8 | 5.3 | 221 | 166 | * |
| 60/30 | 3.7 | 6 | 94 | 71 | * |
| 60/36 | 4.3 | 6 | 111 | 83 | * |
| 60/42 | 4.9 | 6 | 128 | 96 | * |
| 60/48 | 5.5 | 6 | 145 | 109 | * |
| 60/54 | 6.1 | 6 | 162 | 122 | * |
| 60/60 | 6.7 | 6 | 179 | 134 | * |
| 60/66 | 7.3 | 6 | 196 | 147 | * |
| 60/72 | 7.9 | 6 | 213 | 160 | * |
| 60/78 | 8.5 | 6 | 230 | 172 | * |
| 60/84 | 9 | 6 | 247 | 185 | * |
| 60/90 | 10.2 | 6 | 264 | 198 | * |
| 60/96 | 10.8 | 6 | 281 | 211 | * |
| 67/42 | 4.9 | 6.7 | 159 | 119 | * |
| 67/48 | 5.5 | 6.7 | 180 | 135 | * |
| 67/54 | 6.1 | 6.7 | 201 | 150 | * |
| 67/60 | 6.7 | 6.7 | 221 | 166 | * |
| 67/66 | 7.3 | 6.7 | 242 | 182 | * |
| 67/72 | 7.9 | 6.7 | 263 | 198 | * |
| 67/78 | 8.5 | 6.7 | 284 | 213 | * |
| 67/84 | 9 | 6.7 | 205 | 154 | * |
| 67/90 | 10.2 | 6.7 | 326 | 245 | * |
| 67/96 | 10.8 | 6.7 | 347 | 260 | * |

*Above examples are based on: Air temperature 17˚C. Relative humidity 80%. Blower TRL 75.*
*Heating of drying air is not recomended for silos larger than Ø2.7m. In the exampes above no extra heat is added.*
**With a grain and air temperature of 17˚C and 80% humidity the max. storage time is 20 days (480 hours). Therefore silos larger than Ø4m and Ø4m silos with walls higher than 6 m are suitable for venting and storage only. They are not suitable for drying.*

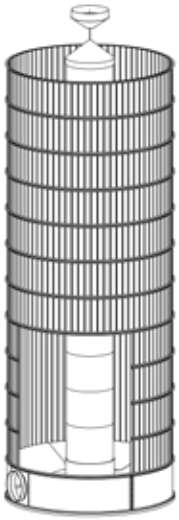
| Technical specifications | KCT | KCE | KC |
|---|---|---|---|
| Ventilation pipe, mm | Ø770 | Ø770 | Ø280 |
| Size range, m | Ø2.0 - Ø2.7, height up to 7.2 | Ø2.0 - Ø6.0, height up to 9.6 | Ø2.0 - Ø6.7, height up to 9.6 |
| Content, $m^3$ (tons) | 7 - 35 (5 - 26) | 6 - 283 (5 - 212) | 8 - 347 (6 - 260) |
| Ventilation blower | HVL 30 - HVL 250 | HVL 30 - HVL 250 | TRL 20 - TRL 40 - TRL 75 |

# **The** Breathing **Silo**

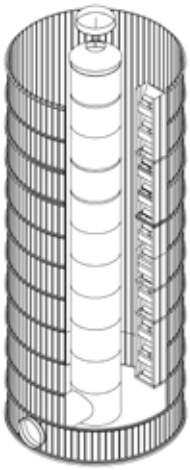
Manufactured in Denmark, Kongskilde's wooden silos offer flexible, gentle, and efficient crop storage solutions. The breathable wood construction maintains crop quality, while perforated, self-cleaning aluminium strips ensure optimal drying and ventilation.

With visible content levels and various sizes available, these silos optimise space utilisation. The easy installation process also minimises costs, making Kongskilde silos a practical and reliable choice for your storage needs.

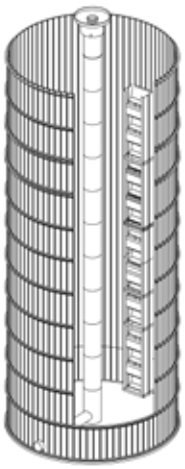
**KCT**
**Batch drier with self-emptying flow base bottom**



**KCE**
**Ventilation and storage silo**



**KC**
**Storage silo**



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